

# 10

## Overview



■ Switching



■ Control systems



■ Directional control

# Pneumatics

Switching, automation systems,  
directional control in industrial and  
explosive atmospheres 



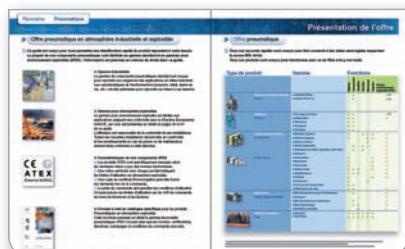
[www.crouzet.com](http://www.crouzet.com)

## Overview

## Pneumatics



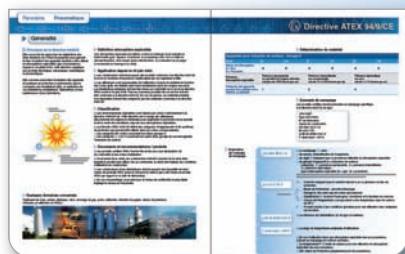
## Contents



■ Presentation of the offer P. 4-5



■ Overview of the offer P. 6-29



■ ATEX directive  
94/9/EC P. 30-31



■ Catalogues  
& websites P. 32-33



■ Sales and  
technical support P. 36

## Editorial



For over 50 years, Crouzet, a subsidiary of Schneider Electric, has established a reputation for providing micro-control products, micro-motors and position sensors. Read on to discover Crouzet's complete offer of Pneumatic products for industrial and explosive atmospheres.

*Always one step ahead of market trends and customer requirements, Crouzet is continually developing its range of both standard and customised automation components and solutions to cover all the latest commercial and industrial applications and meet the needs expressed by manufacturers of automated equipment and machinery.*

*Throughout the world, Crouzet the adaptation specialist provides you with technical and industrial expertise to ensure seamless integration, whatever the equipment environment or operating requirements of the machine.*

*Crouzet belongs to Custom Sensors & Technologies (CST) which is made up of the leading brands of Kavlico, Crydom as well as the former divisions of BEI Technologies, including Newall and Systron Donner. In addition to the Micro-control products in this brochure, CST also offers an extensive range of products and solutions in detection, control and motorisation.*

*The result? Even better service and technical choice for our customers.*

*Crouzet's Quality Control System has integrated environmental management into its processes. The production sites are ISO 9001 and ISO 14001 certified.*



*Eco-design is central to the company's "Offer Creation Process", the aim of which is to design products and services that correspond as closely as possible to customers' requirements and reduce their environmental impact throughout their life cycle.*

All Crouzet products are fully compliant with the RoHS directive.



# Pneumatic expertise

## ► Expertise - for all your applications

■ **Crouzet's Pneumatic expertise** provides you with an offer to meet all your automation system requirements, including systems for explosive atmospheres. The quality of the Pneumatic components is based on a rigorous organisation which meets all current European and international directives, standards and approvals.

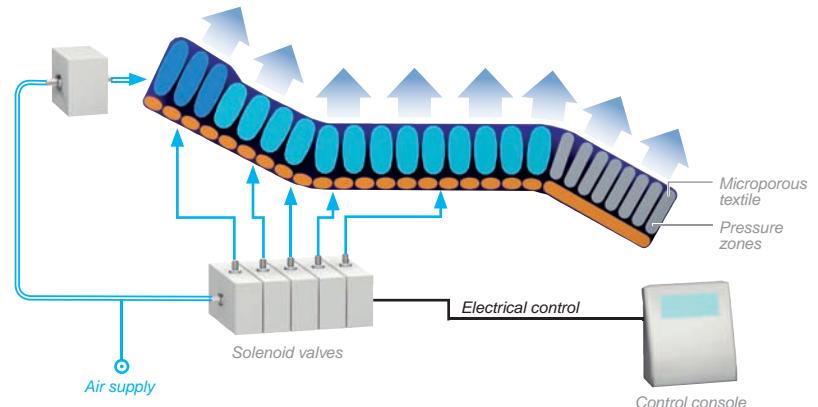
- **All our products are fully compliant** with the RoHS directive and embody an eco-design concept. The Pneumatic offer is the result of the implementation of Crouzet applications and expertise:
  - **Listening to and analysing** your requirements
  - **Expertise** in the associated applications: mechanical, electronic, sensors, etc.
  - **Prototyping and industrialisation**
  - **Tests**
  - **Standardisation and certification** (IEC, EN, UL-CSA, ATEX, etc.)
  - **Equipment** which is responsive and effective
  - **International logistics** and after sales support

■ **Crouzet has developed broad expertise** in ensuring that your specific needs are taken into account. Thanks to this expertise, we are continuously developing our standard products to create solutions tailored to your requirements.

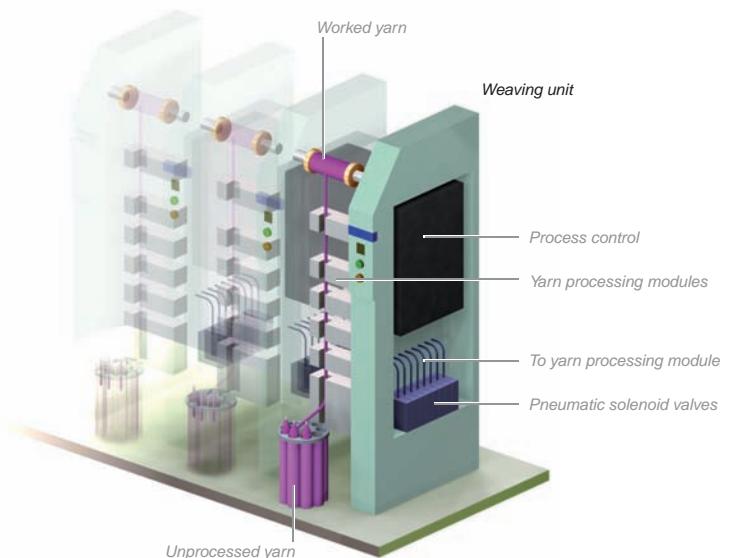
For more application examples, go to the Pneumatics section on our website:  
[www.crouzet.com](http://www.crouzet.com)

## ► Examples of applications:

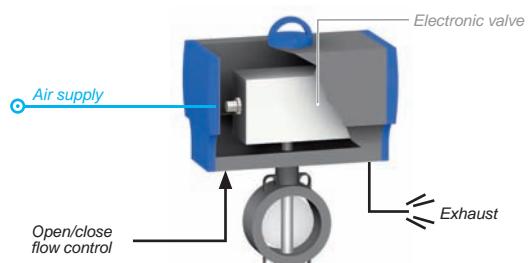
### Medical mattress



### Textile machine



### Industrial valve



Pneumatic actuators for quarter-turn or proportional taps and valves allow open/close commands and flow rate changes to be automated. The pneumatic actuating cylinder is operated by means of an air distributor valve built into the valve body and controlled by a solenoid valve.



## ► Pneumatic offer for use in industrial and explosive atmospheres

► This guide has been designed to help you quickly identify the appropriate products for your requirements. Most of our pneumatic components are available in a standard range and a range for use in explosive atmospheres (ATEX): this information is given in the right-hand column on each page.



### ■ Industrial range

The standard range of pneumatic components is designed to meet requirements for industrial applications.

The operating characteristics (pressure, flow rate, service life, etc.) have been optimised to best meet these needs.



### ■ Range for use in explosive atmospheres

The range for use in explosive atmospheres has been developed specifically for applications requiring compliance with European Directive 94/9/EC, the full details of which can be found on pages 30 and 31 of this guide.

The user is responsible for ensuring the compliance of his installations. All new installations must be compliant, and replacements in the event of breakdown or maintenance must comply with this directive.



### ■ Characteristics of our ATEX components

- ATEX products are specifically marked in accordance with the latest versions of harmonised standards
- Every product is supplied with a guide specifying the usage restrictions in explosive atmospheres
- A copy of the approval certificate can be provided if requested at the time of order
- The order entry must state the usage conditions Crouzet states the usage restrictions on acknowledgements of receipt of order, delivery notes and invoices



### ■ Crouzet has produced a separate catalogue for Pneumatic products for use in explosive atmospheres.

This catalogue gives details of the entire Crouzet range of ATEX pneumatic products along with associated standards, certifications, directives, markings and order conditions.

# Presentation of the offer

## Pneumatic offer

- All our push-in connections are designed to be connected to semi-rigid tubes complying with standard NFE 49100.
  - All our products are designed to operate with 50 µ filtered non lubricated air.

**(1) Note:** Manual control valves are deemed to be simple slow-moving components, without any hot surfaces, and are not subject to ATEX directive 94/9/EC. They can be integrated in devices and equipment conforming to the requirements of this Directive without adversely affecting conformity. Nonetheless, parts of these components made of polymer can have an electrostatic charge and the user must take account of these charges.



## ► Valves, flow rate 200 Nl/min

### Common characteristics

- Supply pressure: 2 - 8 bar
- Operating temperature: -5°C → +50°C
- Connection: push-in for ext. tube Ø 4 mm

V1	Products	Part number	Function	Outputs	Fixing	Environment
	3/2 valves					Industrial ATEX explosive ☷
		81280010	NO	Side	Frame	✓ ✓ (1)
		81280510	NC	Side	Frame	✓ ✓ (1)
		81281010	NO	Rear	Frame	✓ ✓ (1)
		81281510	NC	Rear	Frame	✓ ✓ (1)
		81282010	NO	Side	Clips	✓ ✓ (1)
		81282510	NC	Side	Clips	✓ ✓ (1)
		81283010	NO	Side	Nut	✓ ✓ (1)
		81283510	NC	Side	Nut	✓ ✓ (1)

## ► Valves with manual override, flow rate 200 Nl/min

### Common characteristics

- Supply pressure: 2 - 8 bar
- Operating temperature: -5°C → +50°C
- Connection: push-in for ext. tube Ø 4 mm

### ► To build your valve with manual override:

- 1- Choose the valve body from the table V1 above
- 2- Choose the control accessory from the table below

Products	Part number	Actuator	Control	Shape	Colour	Modularity	Environment
							Industrial ATEX explosive ☷
<b>Control accessories</b>							
	79455614	Single plunger		Round	Red	1 valve maximum	✓ ✓ (1)
	79455615	Single plunger		Round	Black	1 valve maximum	✓ ✓ (1)
	79455616	Single plunger		Square	Red	1 valve maximum	✓ ✓ (1)
	79455617	Single plunger		Square	Black	1 valve maximum	✓ ✓ (1)
	79455618	Double plunger		Round	Red/black	1 valve maximum	✓ ✓ (1)
	79455619	Double plunger		Square	Red/black	2 valves maximum	✓ ✓ (1)
	79455628	Lever, 3 positions, manual return	Simultaneous		Red	2 valves maximum (*)	✓ ✓ (1)
	79455629	Lever, 3 positions, manual return	Simultaneous		Black	2 valves maximum (*)	✓ ✓ (1)
	79455630	Lever, 3 positions, automatic return	Simultaneous		Red	2 valves maximum (*)	✓ ✓ (1)
	79455631	Lever, 3 positions, automatic return	Simultaneous		Black	2 valves maximum (*)	✓ ✓ (1)

(\*) Can be converted to 2 positions on request.  
NO and NC functions can be combined.

(1) Manual control valves are deemed to be simple slow-moving components, without any hot surfaces, and are not subject to ATEX directive 94/9/EC. They can be integrated in devices and equipment conforming to the requirements of this Directive without adversely affecting conformity. Nonetheless, parts of these components made of polymer can have an electrostatic charge and the user must take account of these charges.

# Valves

## ► Valves with manual override for button Ø 22 mm

### Common characteristics

- Flow rate: 90 Nl/min
- Supply pressure: 2 - 8 bar
- Operating temperature: -10°C → +60°C

Product	Part number	Type	Function	Connection	Environment
					Industrial ATEX explosive ☷
<b>Valves</b>					
	89543101	3/2 valves	NO	Push-in for ext. tube Ø 4 mm	✓ ✓ (1)
	89543201	3/2 valves	NO	Gas 1/8	✓ ✓ (1)
	89543501	3/2 valves	NC	Push-in for ext. tube Ø 4 mm	✓ ✓ (1)
	89543701	3/2 valves	NC	Gas 1/8	✓ ✓ (1)
	89543005	3/2 valves (*)	1 NO	Push-in for ext. tube Ø 4 mm	✓ ✓ (1)
	89543105	3/2 valves (*)	1 NC	Push-in for ext. tube Ø 4 mm	✓ ✓ (1)
	89543205	3/2 valves (*)	2 NC	Push-in for ext. tube Ø 4 mm	✓ ✓ (1)
	89543305	3/2 valves (*)	1 NC + 1 NO	Push-in for ext. tube Ø 4 mm	✓ ✓ (1)
	24679702	Adaptor Ø 22 mm			✓ ✓ (1)

(\*) Valve supplied with adaptor part no. 24679702.

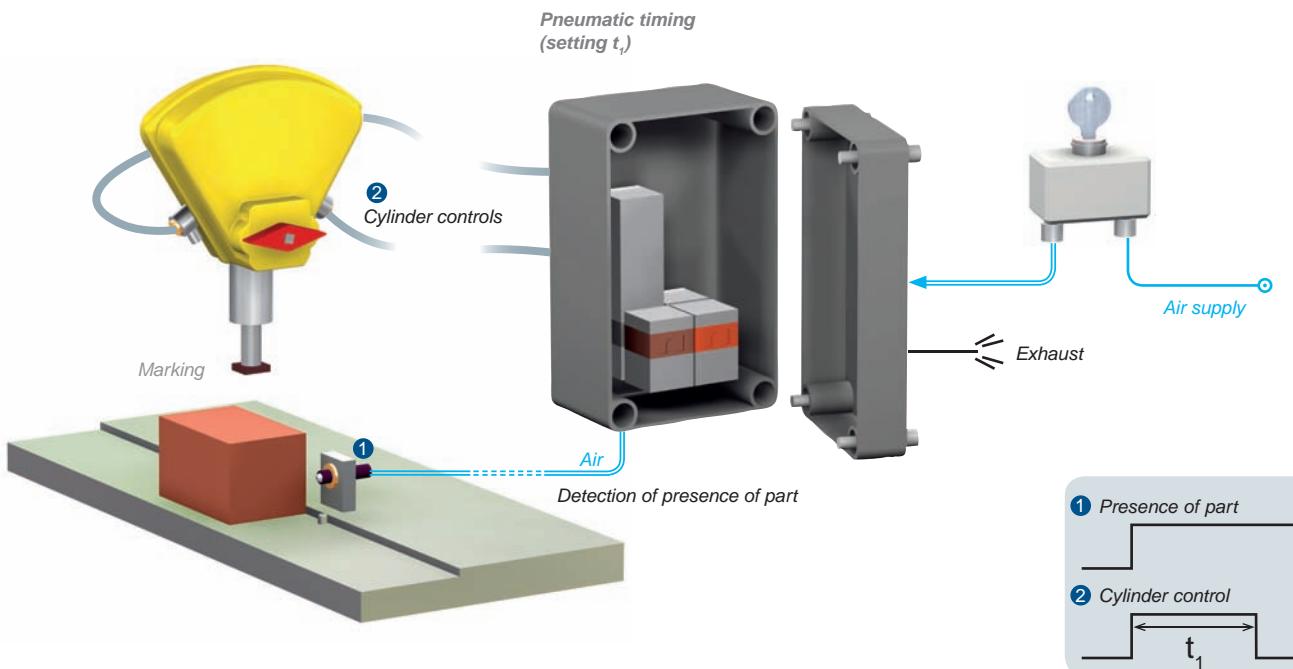
Product	Part number	Type	Diagram	Environment
				Industrial ATEX explosive ☷
<b>Pushbuttons</b>				
	24678127	Flush-mounted momentary contact pushbutton, black		✓ ✓ (1)
	24678128	Flush-mounted momentary contact pushbutton, green		✓ ✓ (1)
	24678129	Flush-mounted momentary contact pushbutton, red		✓ ✓ (1)
<b>Mushroom pushbuttons</b>				
	24678171	Push/turn mushroom button, red		✓ ✓ (1)
	24678172	Momentary contact mushroom button, black		✓ ✓ (1)
	24678173	Momentary contact mushroom button, red		✓ ✓ (1)
<b>Toggles</b>				
	24678174	Toggle, black, 2 positions, short lever	0 1 45°	✓ ✓ (1)
	24678175	Lever toggle, black, 2 positions Long lever		✓ ✓ (1)
	24678176	Toggle, black, 3 positions, short lever	1 0 2 2 x 45°	✓ ✓ (1)
	24678177	Lever toggle, black, 3 positions Long lever		✓ ✓ (1)
	24678178	Return toggle, black, 3 positions Short lever	1 0 2 2 x 45°	✓ ✓ (1)
	24678179	Return toggle, black, 3 positions Long lever	1 0 2 2 x 45°	✓ ✓ (1)
<b>Key toggles</b>				
	24678180	Key toggle, 2 positions - removal at 0	0 1 45°	✓ ✓ (1)
	24678181	Key toggle, 3 fixed positions - removal at 0	0 1 2 2 x 90°	✓ ✓ (1)
	24678182	Key toggle, 3 positions, return to centre, removal at 0	1 0 2 2 x 45°	✓ ✓ (1)

(\*) Manual control valves are deemed to be simple slow-moving components, without any hot surfaces, and are not subject to ATEX directive 94/9/EC. They can be integrated in devices and equipment conforming to the requirements of this Directive without adversely affecting conformity. Nonetheless, parts of these components made of polymer can have an electrostatic charge and the user must take account of these charges.

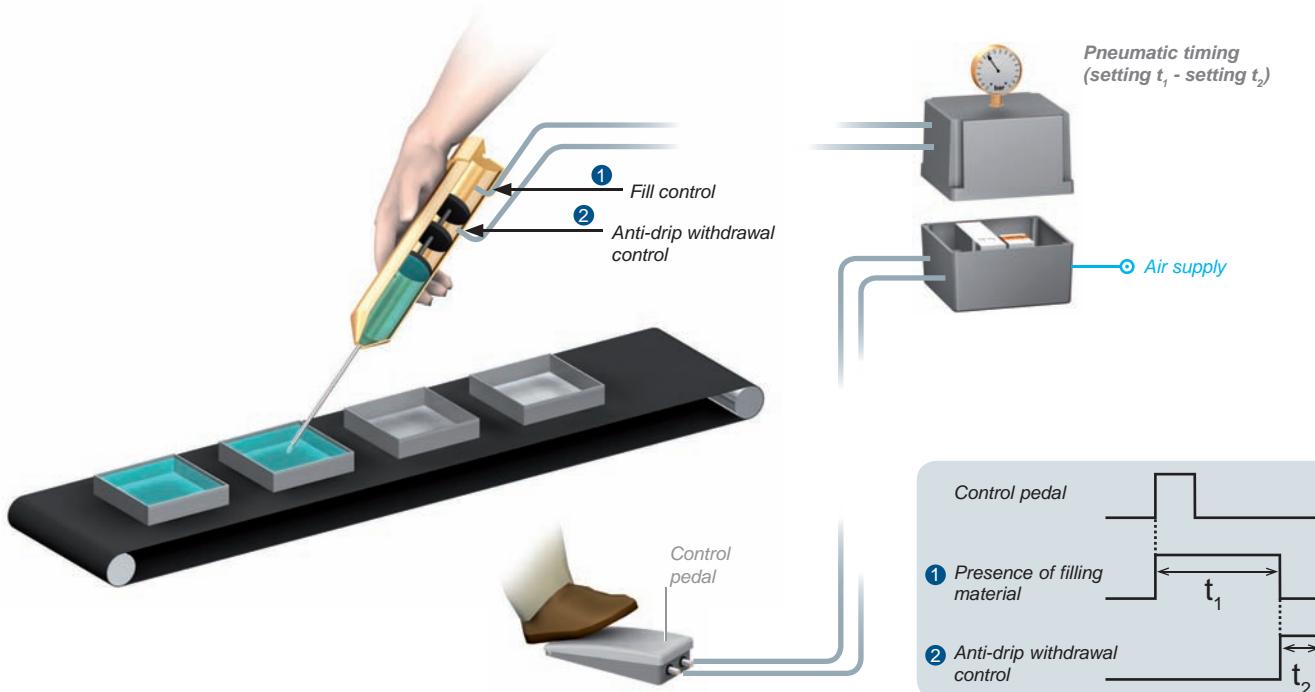


## ► Applications

### ► Marking control system



### ► Semi-automatic resin filling system, with anti-drip control



# Detectors

## ► Detectors on valve bodies

### Common characteristics

- Flow rate: 200 NL/min
- Outlet: semi-rigid tube, external Ø 4 mm
- Supply pressure: 2 - 8 bar
- Operating temperature: -5°C → +50°C

### ► To build your detector:

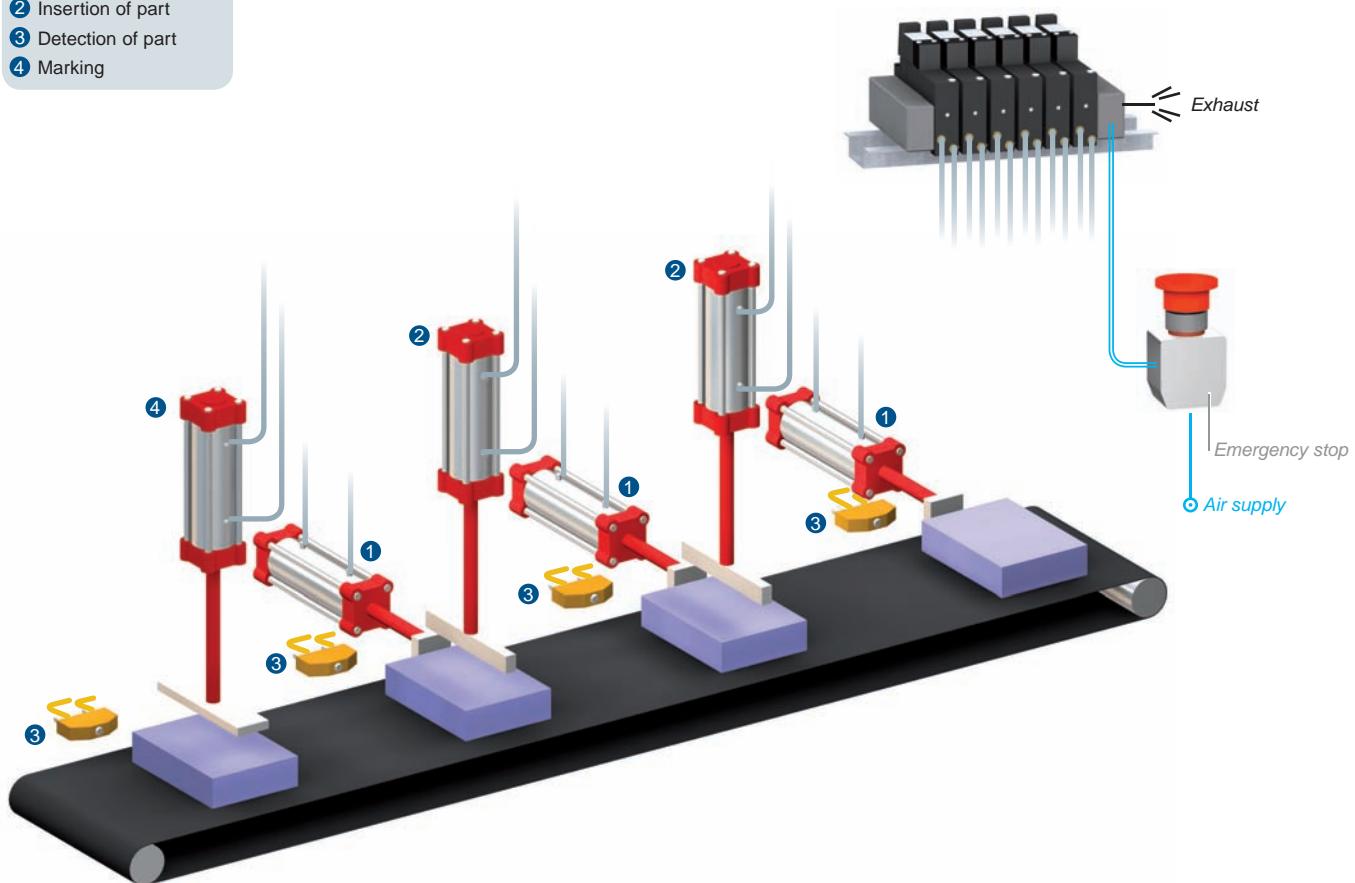
- 1- Choose the valve body from the table V1 on page 6
- 2- Choose the control accessory from the table below

Products	Part number	Actuator	Environment
Detectors on valve bodies			Industrial ATEX explosive
	79455632	Short straight lever	✓
	79455633	Ball	✓
	79455634	Idle-return roller	✓
	79455635	Short roller	✓
	79455636	Single plunger on threaded barrel Ø 16 mm	✓
	79455637	Roller plunger on threaded barrel Ø 16 mm	✓

## ► Applications

- ① Supply and positioning of part
- ② Insertion of part
- ③ Detection of part
- ④ Marking

### ► Automatic assembly system



## Overview

## Pneumatics

### Detectors

Product	Part number	Type	Function	Type of control
<b>Low force</b>				
	81290001	DDP <sup>(3)</sup> 3/2 - V3 - actuating force < 0.5 N	NC	Exposed plunger
	81290501	DDP <sup>(3)</sup> 3/2 - V3 - actuating force < 0.5 N	NO	Exposed plunger
	81290901	DDP <sup>(3)</sup> 3/2 - V3 - actuating force < 0.5 N	NC	Exposed plunger
<b>Accessories</b>				
	70507524	Lever 161A R = 25.4 for detector V3		Flat lever
	70507529	Lever 161E R = 24.1 for detector V3		Roller
<b>ATEX explosive atmosphere</b> 				
		DDP <sup>(3)</sup> 3/2 - V3 - actuating force < 0.5 N	NC	
		DDP <sup>(3)</sup> 3/2 - V3 - actuating force < 0.5 N	NO	
<b>Miniature</b>				
	81921501	DDP <sup>(3)</sup> 3/2 actuating force < 18 N	NC	Single plunger
	81921505	DDP <sup>(3)</sup> 3/2 threaded barrel Ø M12 actuating force < 21 N	NC	Single plunger
	81921601	DDP <sup>(3)</sup> 3/2 actuating force < 18 N	NC	Single plunger
	81921701	DDP <sup>(3)</sup> 3/2	NC	Plastic roller
	81921702	DDP <sup>(3)</sup> 3/2	NC	Roller-bearing roller
	81921707	DDP <sup>(3)</sup> 3/2	NC	Plastic idle-return roller
	81921712	DDP <sup>(3)</sup> 3/2	NC	Roller-bearing idle-return roller
	81921714	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NC	Roller-bearing roller
	81921716	DDP <sup>(3)</sup> 3/2 Viton®O-ring	NC	Plastic roller
	81921717	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NC	Roller-bearing roller
	81921718	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NC	Plastic idle-return roller
	81921719	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NC	Roller-bearing roller
	81921806	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NC	Plastic roller
	81921814	DDP <sup>(3)</sup> 3/2 exhaust with M5 connector	NC	Roller-bearing roller
	81921901	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NO	Plastic roller
	81921902	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NO	Roller-bearing roller
	81921911	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NO	Plastic roller
	81921912	DDP <sup>(3)</sup> 3/2 exhaust with barb connector	NO	Roller-bearing roller
<b>Compact</b>				
	81922010	DDP <sup>(3)</sup> 3/2	NC	Programmable rotary head, no lever
	81922205	DDP <sup>(3)</sup> 3/2	NC	Rotary head, action to right - roller-bearing roller lever
	81922210	DDP <sup>(3)</sup> 3/2	NC	Programmable rotary head, no lever
	81922211	DDP <sup>(3)</sup> 3/2	NC	Programmable rotary head, no lever
	81922401	DDP <sup>(3)</sup> 3/2 smooth barrel	NC	Roller plunger
	81922521	DDP <sup>(3)</sup> 3/2 smooth barrel	NC	Single plunger
<b>Accessories</b>				
	79452103	Roller lever		Plastic roller
	79452104	Roller lever		Roller-bearing roller
	79452123	Adjustable roller lever		Plastic roller
	79452124	Adjustable roller lever		Roller-bearing roller
	79452133	Rod lever		Adjustable rod
<b>Special</b>				
	81371401	Inductive proximity sensor Sensing distance 6 - 10 mm Ø M12 <sup>(1)</sup>		Change in air flow
	81372201	Movement sensor Sensing distance 0 - 18 mm, open-ended <sup>(1)</sup>		Break in air flow
	81372401	Movement sensor Sensing distance 0 - 100 mm - Ø M12 <sup>(1)</sup>		Break in air flow
	81372901	Sensor with palette <sup>(1)</sup> - 100 mm/200 mm		Palette
	81504025	Pressure decay sensor Tripping threshold at 6 bar: 0.3 bar		Pressure drop
	81512201	Ball-actuated detector, actuating force 0.8 N <sup>(2)</sup> , with leakage		Ball
	81512401	Wire-actuated leak sensor, actuating force 0.025 N <sup>(2)</sup> , with leakage		Wire
	81923001	Threaded barrel plunger detector Ø M12, actuating force < 16 N	NC	Single plunger

(1) For use with amplifiers part no. 81510001 - (2) For use with relays for leak detectors part no. 81502435 or part no. 81505435 - (3) DDP: position detector



# Detectors

Supply pressure	Connection	Operating temperature	Industrial environment
3 - 8 bar	Barbs for int. tube Ø 2.7 mm	-10°C → +60°C	✓
3 - 8 bar	Barbs for int. tube Ø 2.7 mm	-10°C → +60°C	✓
3 - 8 bar	Barbs for int. tube Ø 2.7 mm	-10°C → +60°C	✓
			✓
			✓
ATEX part number	Certification type ☺	Approval	
81290006	CE ☺ ExII2GcIIBT6	INERIS 18408/05	
81290506	CE ☺ ExII2GcIIBT6	INERIS 18408/05	
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	M5	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	M5	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Gas 1/8	-5°C → +50°C	✓
0.1 - 8 bar	Gas 1/8	-5°C → +50°C	✓
0.1 - 8 bar	Gas 1/8	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.5 - 2.5 bar	Barbs for int. tube Ø 2.7 mm	-20°C → +70°C	✓
0.5 - 2.5 bar	Barbs for int. tube Ø 2.7 mm	-20°C → +70°C	✓
0.5 - 2.5 bar	Barbs for int. tube Ø 2.7 mm	-20°C → +70°C	✓
1 - 4/2 - 8 bar	Barbs for int. tube Ø 2.7 mm	-20°C → +70°C	✓
2 - 8 bar	On sub-base for logic elements (page 14 - 15)	-5°C → +50°C	✓
2 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
2 - 8 bar	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓
0.1 - 8 bar	Barbs for int. tube Ø 2.7 mm	-5°C → +50°C	✓

## ► Logic elements and automation controls

Product	Part number	Type	Function	Colour	Supply pressure
<b>Register modules</b>					
	81550001	Register module	Locking		2 - 8 bar
	81550201	Register module	Reset		2 - 8 bar
	81550401	Register module	Offset and locking		2 - 8 bar
	81550601	Register module	Offset and reset		2 - 8 bar
<b>Logic elements</b>					
	81501025	YES element	With pressure indicators	Yellow	2 - 8 bar
	81501065	YES element	With pressure indicators and manual override	Yellow	2 - 8 bar
	81503025	YES element with threshold	With threshold and pressure indicators	Orange	2 - 8 bar
	81504025	NO element	With pressure indicators	Light grey	2 - 8 bar
	81506025	NO element with threshold	Inhibit with pressure indicators	Dark grey	2 - 8 bar
	81521501	OR element	With pressure indicators	Blue	2 - 8 bar
	81522501	AND element	With pressure indicators	Green	2 - 8 bar
	81540001	Plug-in OR element		Blue	2 - 8 bar
	81540005	Plug-in OR element		Blue	2 - 8 bar
	81541001	Plug-in AND element		Green	2 - 8 bar
	81541005	Plug-in AND element		Green	2 - 8 bar
<b>Memories</b>					
	81523201	Memory	Pressure indicator		2 - 8 bar
	81523601	Memory	Pressure indicator and manual override		2 - 8 bar
<b>Timers</b>					
	81503540	Fixed timer (0.4 s)	Positive output		2 - 8 bar
	81503710	Adjustable timer (0.1 to 15 s)	Positive output		2 - 8 bar
	81503716	Adjustable timer (0.1 to 5 s)	Positive output		2 - 8 bar
	81503720	Adjustable timer (0.1 to 30 s)	Positive output		2 - 8 bar
	81503725	Adjustable timer (0.1 to 60 s)	Positive output		2 - 8 bar
	81506540	Fixed timer (0.4 s)	Negative output		2 - 8 bar
	81506710	Adjustable timer (0.1 to 15 s)	Negative output		2 - 8 bar
	81506720	Adjustable timer (0.1 to 30 s)	Negative output		2 - 8 bar
	81506725	Adjustable timer (0.1 to 60 s)	Negative output		2 - 8 bar
	81506920	Adjustable frequency generator	0.04 - 12 Hz		2 - 8 bar
	81506940	Adjustable frequency generator	0.02 - 8 Hz		2 - 8 bar
	81506944	Adjustable frequency generator	0.02 - 3 Hz		2 - 8 bar
	81507540	Fixed-length single pulse generator (0.4 s)	Negative output		2 - 8 bar
	81507542	Fixed-length single pulse generator (0.4 s)	Negative output		2 - 8 bar
	81507720	Adjustable-length single pulse generator (1 to 30 s)	Negative output		2 - 8 bar
<b>Accessories</b>					
	79451698	Panel-mounted adaptor (part no. 81503710 and part no. 81506710)			
	79451903	Panel-mounted adaptor (part no. 81503720 and part no. 81506720)			
	79451904	Panel-mounted adaptor (part no. 81507720)			
	79451905	Panel-mounted adaptor (part no. 81506940)			

# Logic elements and automation controls

Flow rate	Connection	Operating temperature	Environment			
			Industrial	ATEX explosive atmosphere 	ATEX part number	Certification type
150 NL/min	On sub-base for register (page 14 - 15)	-5°C → +50°C	✓	81550013	ExII2GDcIIB65°CT6	INERIS 18409/05
150 NL/min	On sub-base for register (page 14 - 15)	-5°C → +50°C	✓	81550213	ExII2GDcIIB65°CT6	INERIS 18409/05
150 NL/min	On sub-base for register (page 14 - 15)	-5°C → +50°C	✓	81550403	ExII2GDcIIB65°CT6	INERIS 18409/05
150 NL/min	On sub-base for register (page 14 - 15)	-5°C → +50°C	✓	81550603	ExII2GDcIIB65°CT6	INERIS 18409/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81501031	ExII2GDcIIB65°CT6	INERIS 18408/05
171 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81501066	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81503028	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81504035	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81506027	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81521508	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81522505	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓	81540015	ExII2GDcIIB65°CT6	INERIS 18408/05
200 NL/min	Push-in for ext. tube Ø 6 mm	-5°C → +50°C	✓	81540017	ExII2GDcIIB65°CT6	INERIS 18408/05
170 NL/min	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓	81541015	ExII2GDcIIB65°CT6	INERIS 18408/05
200 NL/min	Push-in for ext. tube Ø 6 mm	-5°C → +50°C	✓	81541017	ExII2GDcIIB65°CT6	INERIS 18408/05
200 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81523205	ExII2GDcIIB55°CT6	INERIS 17564/04
200 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81523608	ExII2GDcIIB55°CT6	INERIS 17564/04
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81503543	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81503728	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓			
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81503729	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81503731	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81506541	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81506714	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81506721	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81506727	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓			
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81506945	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓			
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81507543	ExII2GDcIIB60°CT6	INERIS 18410/05
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓			
170 NL/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81507724	ExII2GDcIIB60°CT6	INERIS 18410/05
			✓	79451698	Accessories are ATEX approved if fused with an approved relay	INERIS 18410/05
			✓	79451903		INERIS 18410/05
			✓	79451904		INERIS 18410/05
			✓	79451905		INERIS 18410/05



## ► Logic elements and automation controls

Product	Part number	Type	Function	Characteristics	Colour	Supply pressure					
<b>Flow restrictors, capacities, non-return</b>											
	79452808	Capacity 30 cm³									
	81520601	Plug element	Sub-base plug								
	81525101	Adjustable flow restrictor	One-way adjustable flow restrictor	Orifice diameter 0 to 0.5 mm		1 - 8 bar					
	81526001	Adjustable flow restrictor	One-way adjustable flow restrictor	Orifice diameter 0 to 1.7 mm		2 - 8 bar					
	81527001	Mini-regulator	Regulator	Output pressure 0.1 to 8 bar		2 - 8 bar					
	81529003	Fixed flow restrictor	One-way in-line	Orifice diameter 0.3 mm	White	1 - 8 bar					
	81529004	Fixed flow restrictor	One-way in-line	Orifice diameter 0.4 mm	Yellow	1 - 8 bar					
	81529005	Fixed flow restrictor	One-way in-line	Orifice diameter 0.5 mm	Red	1 - 8 bar					
	81529006	Fixed flow restrictor	One-way in-line	Orifice diameter 0.6 mm	Green	1 - 8 bar					
	81529007	Fixed flow restrictor	One-way in-line	Orifice diameter 0.7 mm	Blue	1 - 8 bar					
	81529008	Fixed flow restrictor	One-way in-line	Orifice diameter 0.8 mm	Grey	1 - 8 bar					
	81529010	Fixed flow restrictor	One-way in-line	Orifice diameter 1 mm	Black	1 - 8 bar					
	81529025	Fixed flow restrictor	One-way in-line	Orifice diameter 0.25 mm		1 - 8 bar					
	81529901	Non-return	In-line			2 - 8 bar					
<b>Component modularity</b>											
		Memory (page 12)		Other							
<b>Sub-base</b>											
<b>For registers</b>											
	81551001	Sub-base for register	Rear wiring	Clips							
	81551101	Sub-base for register	Front wiring, adjustable connections and pressure indicator	DIN rail mounting (Omega)							
	81552001	End bases for register	Rear wiring and pressure indicator	Clips							
	81552101	End bases for register	Front wiring, adjustable connections and pressure indicator	DIN rail mounting (Omega)							
	81552601	Diversion base for register	Front wiring, adjustable connections and pressure indicator	DIN rail mounting (Omega)							
<b>For logic elements, timers, memories and valve modules</b>											
	81531001	Sub-base for logic elements and relays	Rear wiring	Clips	1	2					
	81532001	Sub-base for logic elements	Rear wiring	Frame mounting	-	1					
	81532102	Sub-base for logic elements	Front wiring, adjustable connectors	DIN rail mounting (Omega)	-	1					
	81532104	Sub-base for logic elements	Front wiring, adjustable connectors	DIN rail mounting (Omega)	-	1					
	81542002	Sub-base for memories	Front wiring, adjustable connectors	DIN rail mounting (Omega)	1	-					
<b>Fixing positions</b>											
	79450609	Clips	Bar mounted Ø 8 mm								
	79450618	Locking clip									
	81533001	Clip domino	Adjustable DIN rail fixing (asymmetrical) on 8 mm Ø rod								
	81533501	Hole domino	DIN rail fixing (asymmetrical) on end of 8 mm Ø rod								
	81536801	Supply base 13 outputs									

# Logic elements and automation controls

Flow rate	Connection	Operating temperature	Environment			
			Industrial	ATEX explosive atmosphere ☷	ATEX part number	Certification type
	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓	79458018	ExII2GDcIIB90°CT5	INERIS 18410/05
	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81520 602	ExII2GDcIIBT6	INERIS 18410/05
open 30 NI/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81525106	ExII2GDcIIB60°CT6	INERIS 18410/05
open 200 NI/min	On sub-base (page 14 - 15)	-5°C → +50°C	✓	81526006	ExII2GDcIIB60°CT6	INERIS 18410/05
200 NI/h at 6 bar	On sub-base (page 14 - 15)	-5°C → +50°C	✓			
180 at 300 NI/h at 4 bars	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓	81529013	ExII2GDcIIB60°CT6	INERIS 18410/05
350 at 500 NI/h at 4 bars		-5°C → +50°C	✓	81529014	ExII2GDcIIB60°CT6	INERIS 18410/05
580 at 770 NI/h at 4 bars		-5°C → +50°C	✓	81529015	ExII2GDcIIB60°CT6	INERIS 18410/05
800 at 1060 NI/h at 4 bars		-5°C → +50°C	✓	81529016	ExII2GDcIIB60°CT6	INERIS 18410/05
1100 at 1390 NI/h at 4 bars		-5°C → +50°C	✓	81529017	ExII2GDcIIB60°CT6	INERIS 18410/05
1450 at 1650 NI/h at 4 bars		-5°C → +50°C	✓	81529018	ExII2GDcIIB60°CT6	INERIS 18410/05
2300 at 2800 NI/h at 4 bars		-5°C → +50°C	✓	81529020	ExII2GDcIIB60°CT6	INERIS 18410/05
80 at 120 NI/h at 4 bars		-5°C → +50°C	✓	81529026	ExII2GDcIIB60°CT6	INERIS 18410/05
200 NI/h at 6 bar		-5°C → +50°C	✓	81529907	ExII2GDcIIB60°CT6	INERIS 18410/05
	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓	81551004	ExII2GDcIIBT6	INERIS 18409/05
		-5°C → +50°C	✓	81551104	ExII2GDcIIBT6	INERIS 18409/05
		-5°C → +50°C	✓	81552005	ExII2GDcIIBT6	INERIS 18409/05
		-5°C → +50°C	✓	81552105	ExII2GDcIIBT6	INERIS 18409/05
		-5°C → +50°C	✓	81552605	ExII2GDcIIBT6	INERIS 18409/05
	Push-in for ext. tube Ø 4 mm	-5°C → +50°C	✓	81531008	ExII2GDcIIBT6	INERIS 17564/04
		-5°C → +50°C	✓	81532009	ExII2GDcIIBT6	INERIS 18408/05
		-5°C → +50°C	✓	81532109	ExII2GDcIIBT6	INERIS 18408/05
		-5°C → +50°C	✓	81532111	ExII2GDcIIBT6	INERIS 18408/05
		-5°C → +50°C	✓	81542004	ExII2GDcIIBT6	INERIS 17564/04
		-5°C → +50°C	✓	79450609	Accessories approved if used with an approved product	INERIS 18408/05
		-5°C → +50°C	✓	79450618		INERIS 18408/05
		-5°C → +50°C	✓	81533001	Accessories approved if used with an approved product	INERIS 18408/05
		-5°C → +50°C	✓	81533501		INERIS 18408/05
		-5°C → +50°C	✓	81536804	ExII2GDcIIBT6	INERIS 18408/05

## Overview

## Pneumatics



## ► Automation controls

Product	Part number	Type	Mounting	Version	Control	Pressure to make	Contact rating
<b>Pressure switches</b>							
	81509080	Pressure switch		No manual override	Pressure	1.4 ± 0.5 bar	5 A - 220 V ~
	81509085	Pressure switch		With manual override	Pressure	1.4 ± 0.5 bar	5 A - 220 V ~
	81513501	Pressure switch with pressure indicator	On DIN rail (Omega)	No manual override	Low pressure	0.3 - 1.2 bar	5 A - 220 V ~
	81513502	Pressure switch with pressure indicator	On DIN rail (Omega)	No manual override	Pressure	2 - 8 bar	5 A - 220 V ~
	81513509	Low-hysteresis pressure switch with pressure indicator	On DIN rail (Omega)	No manual override	Pressure	3 - 8 bar	5 A - 220 V ~
	81513510	Pressure switch		With manual override	Pressure	2 - 8 bar	5 A - 220 V ~
	81513516	Pressure switch		No manual override	Pressure	2 - 8 bar	5 A - 220 V ~
	81513518	Pressure switch with Viton® membrane	On frame	No manual override	Low pressure	-0.3 - 1.2 bar	5 A - 220 V ~
	81513533	Pressure switch	On frame	No manual override	Pressure	2 - 8 bar	5 A - 220 V ~
	81513535	Pressure switch with Viton® membrane and pressure indicator	On frame	No manual override	Pressure	3 - 8 bar	5 A - 220 V ~
	81513552	Pressure switch with pressure indicator	On DIN rail (Omega)	With manual override	Pressure	2 - 8 bar	5 A - 220 V ~
	81513561	Pressure switch	On DIN rail (Omega)	With manual override	Pressure	3 - 8 bar	5 A - 220 V ~
	81513570	Pressure switch	On frame	No manual override	Pressure	0.5 - 3 bar	5 A - 220 V ~
	81513574	Pressure switch with pressure indicator	On DIN rail (Omega)	No manual override	Pressure	2 - 8 bar	5 A - 220 V ~
					Hysteresis	Adjustment range	Repeat accuracy
<b>Pressure switches</b>							
	81502140	Pressure switch		Negative output	60 mbar	50 - 500 mbar	10 %
	81502150	Pressure switch		Negative output	100 mbar	0.1 - 2.5 bar	4 %
	81502160	Pressure switch		Negative output	320 mbar	2 - 8 bar	4 %
	81505140	Pressure switch		Positive output	60 mbar	50 - 500 mbar	10 %
	81505150	Pressure switch		Positive output	100 mbar	0.1 - 2.5 bar	4 %
	81505160	Pressure switch		Positive output	320 mbar	2 - 8 bar	4 %
	81505161	Pressure switch, leaf-proof		Positive output	320 mbar	2 - 8 bar	4 %
	81508150	Pressure switch with electrical output			100 mbar	2 - 8 bar	
	81508160	Pressure switch with electrical output			250 mbar	0.1 - 2.5 bar	
<b>Vacuum switches</b>							
	81502110	Vacuum switch		Negative output	80 mbar	-0.1 - 0.9 bar	
	81505110	Vacuum switch		Positive output	80 mbar	-0.1 - 0.9 bar	
	81508110	Vacuum switch with electrical output		Electrical output	80 mbar	-0.1 - 0.9 bar	
	81513522	Vacuum switch	On DIN rail (Omega)	No manual override	Empty	-0.3 - 0.8 bar	5 A - 220 V ~
	81513523	Vacuum switch	On frame	No manual override	Empty	-0.3 - 0.8 bar	5 A - 220 V ~
	81513525	Vacuum switch with Viton® membrane	On frame	No manual override	Empty	-0.3 - 0.8 bar	5 A - 220 V ~
	81513527	Vacuum switch		No manual override	Empty	-0.3 - 0.8 bar	5 A - 220 V ~

# Logic elements and automation controls

Connection	Operating temperature	Approval	Environment			
			Industrial	ATEX explosive atmosphere ☷	ATEX part number	Certification type
On sub-base (page 14 - 15)	-10°C → +70°C		✓			
On sub-base (page 14 - 15)	-10°C → +70°C		✓			
Push-in for ext. tube Ø 4 mm	-10°C → +70°C	MH15213R	✓			
Push-in for ext. tube Ø 4 mm	-10°C → +70°C	MH15213R	✓			
Push-in for ext. tube Ø 4 mm	-10°C → +70°C	MH15213R	✓			
On sub-base (page 14 - 15)	-10°C → +70°C	MH15213R	✓			
On sub-base (page 14 - 15)	-10°C → +70°C	MH15213R	✓			
Gas 1/8	-10°C → +70°C	MH15213R	✓			
Gas 1/8	-10°C → +70°C	MH15213R	✓			
Gas 1/8	-10°C → +70°C	MH15213R	✓			
Push-in for ext. tube Ø 4 mm	-10°C → +70°C	MH15213R	✓	81513530	ExII1GExialICT6	LCIE 02ATEX6121X
Push-in for ext. tube Ø 4 mm	-10°C → +70°C	MH15213R	✓			
Gas 1/8	-10°C → +70°C	MH15213R	✓			
Push-in for ext. tube Ø 4 mm	-10°C → +70°C	MH15213R	✓			
<b>Flow rate at 4 bar</b>						
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓	81502141	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓	81502151	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓	81502162	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓	81505141	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓	81505151	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓	81505164	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	-5°C → +50°C	170 NI/min	✓			
On sub-base (page 14 - 15)	-5°C → +50°C		✓			
On sub-base (page 14 - 15)	-5°C → +50°C		✓			
On sub-base (page 14 - 15)	-5°C → +50°C	170 NI/min	✓	81502111	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (page 14 - 15)	-5°C → +50°C	170 NI/min	✓	81505111	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (page 14 - 15)	-5°C → +50°C	170 NI/min	✓			
Push-in for ext. tube Ø 4 mm	-10°C → +70°C		✓			
Gas 1/8	-10°C → +70°C		✓			
Gas 1/8	-10°C → +70°C		✓			
On sub-base (page 14 - 15)	-10°C → +70°C		✓			

## Overview

## Pneumatics



## ► Automation controls

Product	Part number	Name	Mounting	Version	Average consumption	Pressure to make
<b>Relays</b>						
<b>For leak detectors</b>						
	81502435	Relay for leak detector		Positive output	5 NL/min - 6 bar	
	81505435			Negative output	5 NL/min - 6 bar	
<b>Amplifier relays</b>						
	81502230	Single amplifier		Positive output	5 NL/min - 4 bar	10 - 20 mbar
	81502320	Pressure-sensitive amplifier		Positive output	5 NL/min - 4 bar	1 - 4 mbar
	81505230	Single amplifier		Negative output	5 NL/min - 4 bar	10 - 20 mbar
	81505320	Pressure-sensitive amplifier		Negative output	5 NL/min - 4 bar	1 - 4 mbar
	81510001	Amplifier relay	On frame	Positive output		0.5 - 1.5 mbar
<b>Indicators</b>						
	84150201	Pneumatic indicator	Ø 22 mm	Red		
	84150202		Ø 22 mm	Green		
	84150203		Ø 22 mm	Yellow		
	84150204		Ø 22 mm	Blue		
<b>Counters</b>						
	99766001	Flush-mounting counter	Base-mounted	6 digits, no reset		
	99766002	Flush-mounting counter	Base-mounted	4 digits, with reset		
	89538201	Preselection counter	Base-mounted	5 digits manual/pneumatic reset		
<b>Controls</b>						
<b>Two-hand controls</b>						
	81580503	Two-hand control module	4 x 4.2 mm screws	Type III A- EN 574		EN574
	81580504			Type III B - EN 574		EN574
<b>Foot switches</b>						
	81999501	Pneumatic foot switch NC				
<b>Pneumatic relays</b>						
	81580101	Pneumatic relay for two-hand control	Sub-base	Type III A- EN 574		CE test type 0526 520 1690 0197
	81580202		Sub-base	Type III B - EN 574		CE test type 0526 520 1690 0197
<b>Vacuum generators</b>						
	81535 301	Vacuum generator	Sub-base			
	81545 001	Vacuum generator	Plug-in	Male-Female-Female		
	81545 005	Vacuum generator	Plug-in	Female-Female-Female		

# Logic elements and automation controls

Connection	Supply pressure	Operating temperature	Environment Industrial	ATEX explosive atmosphere 		
				ATEX part number	Certification type	Approval
On sub-base (pages 14 - 15)	2 - 8 bar	-5°C → +50°C	✓	81502438	ExII2GDclIB60°CT6	INERIS 18410/05
	2 - 8 bar	-5°C → +50°C	✓	81505437	ExII2GDclIB60°CT6	INERIS 18410/05
On sub-base (pages 14 - 15)	2 - 8 bar	-5°C → +50°C	✓	81502238	ExII2GDclIB60°CT6	INERIS 18410/05
	2 - 6 bar	-5°C → +50°C	✓	81502322	ExII2GDclIB60°CT6	INERIS 18410/05
	2 - 8 bar	-5°C → +50°C	✓	81505231	ExII2GDclIB60°CT6	INERIS 18410/05
	2 - 6 bar	-5°C → +50°C	✓	81505321	ExII2GDclIB60°CT6	INERIS 18410/05
Push-in for ext. tube Ø 4 mm		-5°C → +50°C	✓			
Push-in for ext. tube Ø 4 mm	2 - 8 bar	-5°C → +50°C	✓	84150214	ExII2GDclIB65°CT6	INERIS 18398/05
	2 - 8 bar	-5°C → +50°C	✓	84150215	ExII2GDclIB65°CT6	INERIS 18398/05
	2 - 8 bar	-5°C → +50°C	✓	84150216	ExII2GDclIB65°CT6	INERIS 18398/05
	2 - 8 bar	-5°C → +50°C	✓	84150217	ExII2GDclIB65°CT6	INERIS 18398/05
Push-in for ext. tube Ø 4 mm	2 - 8 bar	0 → +60°C	✓			
	2 - 8 bar	0 → +60°C	✓			
	2 - 8 bar	0 → +60°C	✓			
Push-in for ext. tube Ø 4 mm	2 - 8 bar	-5°C → +50°C	✓			
	2 - 8 bar	-5°C → +50°C	✓			
On sub-base (pages 14 - 15)	2 - 8 bar	-5°C → +50°C	✓			
Push-in for ext. tube Ø 4 mm	2 - 8 bar	-5°C → +50°C	✓			
On sub-base (pages 14 - 15)	2 - 8 bar	-5°C → +50°C	✓	81535303	ExII2GDclIB65°CT6	INERIS 18408/05
Push-in for ext. tube Ø 4 mm	2 - 8 bar	-5°C → +50°C	✓	81545012	ExII2GDclIB65°CT6	INERIS 18408/05
Push-in for ext. tube Ø 6 mm	2 - 8 bar	-5°C → +50°C	✓	81545013	ExII2GDclIB65°CT6	INERIS 18408/05



## ► Miniature solenoid valves for valve modules

### General characteristics

- Supply pressure: 1 - 8 bar
- Response time: 5 - 15 ms
- Operating temperature: -10°C → +50°C
- Electrical connection: flat faston connectors 2.8 x 0.5; with 4 possible positions
- MH 15085 approval
- Duty factor 100%

Product	Part number	Type	Characteristics
<b>Miniature solenoid valves for valve modules</b>			
Direct current			
	81519031	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	No manual override
	81519032	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	No manual override
	81519052	Miniature solenoid valves 3/2 NC - lead output - Ø 0.8 - 1 watt	No manual override
	81519060	Miniature solenoid valves 3/2 NC - Ø 1.5 - 2.8 watt	No manual override
	81519132	Miniature solenoid valves 3/2 NO - Ø 0.8 - 1 watt	No manual override
	81519331	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by impulse
	81519332	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by impulse
	81519333	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by impulse
	81519631	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by 1/4 turn latching
	81519632	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by 1/4 turn latching
Alternating current			
	81519080	Miniature solenoid valves 3/2 NC - Ø 0.5	No manual override
	81519378	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by impulse
	81519379	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by impulse
	81519380	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by impulse
	81519381	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by impulse
	81519678	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by 1/4 turn latching
	81519679	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by 1/4 turn latching
	81519680	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by 1/4 turn latching
	81519681	Miniature solenoid valves 3/2 NC - Ø 0.5	With manual override by 1/4 turn latching
<b>Miniature solenoid valves for valve modules, fitted with connector</b>			
		Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	No manual override
		Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by impulse
		Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by 1/4 turn latching
		Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	No manual override
		Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by impulse
		Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt	With manual override by 1/4 turn latching
<b>Accessories</b>			
	81513052	LED	Interference suppression and readout
	81513055	LED	Interference suppression and readout
	81513058	LED	Interference suppression and readout
	81513059	LED	Interference suppression and readout
	81513064	Indicator seal	
	81537001	Plug-in silencer	Plug-in Ø 6 mm
	81537201	Plug-in silencer	Plug-in Ø 8 mm
	81516081	Pneumatic pilot	No manual override/push-in for ext. tube Ø 4 mm
	81516082	Connector	
	81516085	Blanking plate	
<b>Sub-bases</b>			
	81514101	End base for miniature solenoid valve	Pneumatic indicator
	81514161	Intermediate base for miniature solenoid valve	Pneumatic indicator
	79453569	CNOMO sub-base for miniature solenoid valve	CNOMO NFE 49 066 footprint
	79452445	Blanking plate	

# Directional control

Supply voltage	Flow rate	Environment			Approval
		Industrial	ATEX explosive atmosphere 	ATEX part number	
12 V ...	25 NL/min			81519034	ExII1GExialICT6
24 V ...	25 NL/min	✓		81519035	ExII1GExialICT6
24 V ...	25 NL/min	✓			LCIE 02ATEX6121X
24 V ...		✓			
24 V ...	25 NL/min	✓			
12 V ...	25 NL/min			81519334	ExII1GExialICT6
24 V ...	25 NL/min	✓		81519335	ExII1GExialICT6
48 V ...	25 NL/min	✓			LCIE 02ATEX6121X
12 V ...	25 NL/min			81519634	ExII1GExialICT6
24 V ...	25 NL/min	✓		81519635	ExII1GExialICT6
24 V ~ - 50 - 60 Hz	12 NL/min	✓			LCIE 02ATEX6121X
110 V ~ - 50 - 60 Hz	12 NL/min	✓			
220 V ~ - 50 - 60 Hz	12 NL/min	✓			
24 V ~ - 50 - 60 Hz	12 NL/min	✓			
48 V ~ - 50 - 60 Hz	12 NL/min	✓			
110 V ~ - 50 - 60 Hz	12 NL/min	✓			
220 V ~ - 50 - 60 Hz	12 NL/min	✓			
24 V ~ - 50 - 60 Hz	12 NL/min	✓			
48 V ~ - 50 - 60 Hz	12 NL/min	✓			
12 V ...	25 NL/min			81519047	(1)
12 V ...	25 NL/min			81519347	(1)
12 V ...	25 NL/min			81519647	(1)
24 V ...	25 NL/min			81519048	(1)
24 V ...	25 NL/min			81519348	(1)
24 V ...	25 NL/min			81519648	(1)
Connection					
24 V ~ - 50 - 60 Hz		✓	81513052	Accessory (2)	LCIE 02ATEX6121X
48 V ~ - 50 - 60 Hz		✓			
110 V ~ - 50 - 60 Hz		✓			
220 V ~ - 50 - 60 Hz		✓			
12-24 V ... - 50 - 60 Hz		✓			
		✓			
		✓	81516093	ExII2GDclIBT6	INERIS 17564/04
		✓	81516085	Accessory (2)	INERIS 17564/04
Fixing	Connection				
DIN rail mounting (Omega)	Push-in for ext. tube Ø 4 mm	✓			
DIN rail mounting (Omega)	Push-in for ext. tube Ø 4 mm	✓			
2 x M4x10 screws		✓	79453569	Accessory (2)	INERIS 17564/04
		✓			

(1) Reference: ExII1GExialICT6ExiaB20T80°C.

(2) Accessory is ATEX approved if used with an ATEX product.



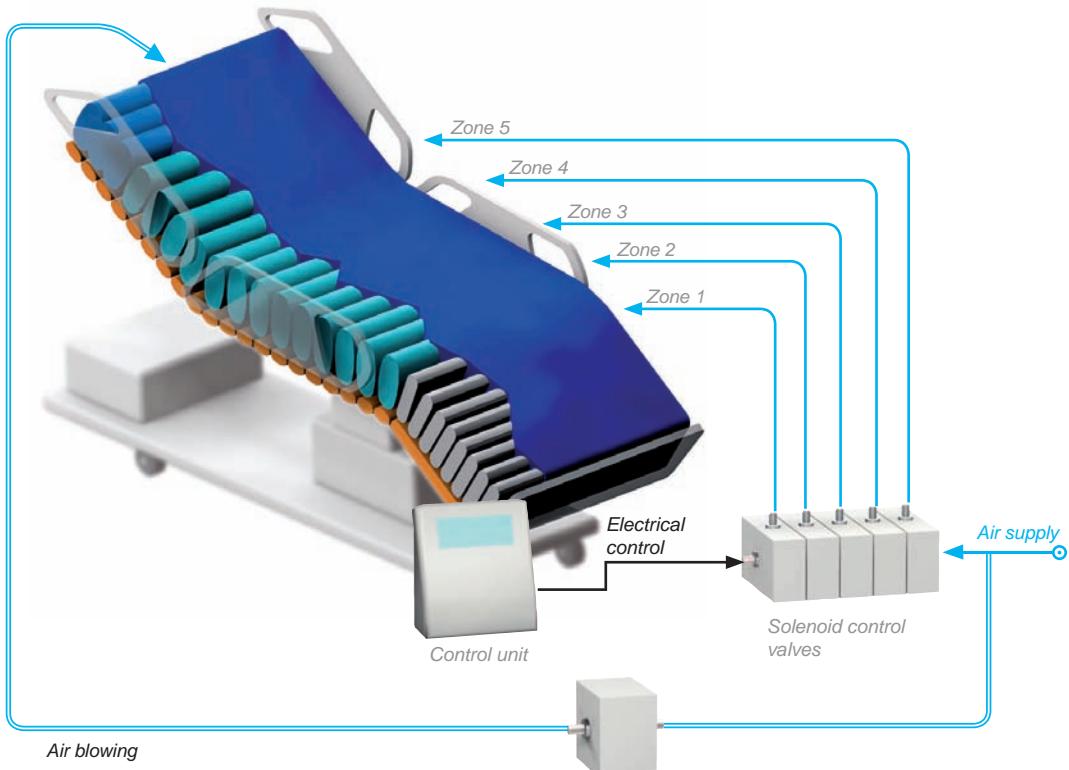
## ► Stand-alone miniature solenoid valves

### General characteristics

- Supply pressure: 1 - 8 bar
- Voltage: 24 V ...
- Operating temperature: -10°C → +50°C
- Response time: 5 - 15 ms
- Electrical connection: flat faston connectors 2.8 x 0.5; with 4 possible positions
- MH 15085 approval
- No manual override - no pressure indicator

Product	Part number	Type	Operation
<b>Stand-alone miniature solenoid valves</b>			
<b>Direct current</b>			
	81546001	Miniature solenoid valves 2/2 NC - Ø 0.8 - 1 watt - 24 V ...	Individual
	81547001	Set of 2 miniature solenoid valves 2/2 NC - Ø 0.8 - 1 watt - 24 V ...	In bank - end position
	81547501	Miniature solenoid valves 2/2 NC - Ø 0.8 - 1 watt - 24 V ...	In bank - intermediate position
	81548010	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt - 24 V ...	Individual
	81549002	Set of 2 miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt - 24 V ...	In bank - end position
	81549010	Set of 2 miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt - 24 V ...	In bank - end position
	81549502	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt - 24 V ...	In bank - intermediate position
	81549510	Miniature solenoid valves 3/2 NC - Ø 0.8 - 1 watt - 24 V ...	In bank - intermediate position

## ► Medical bed application



### ■ Description

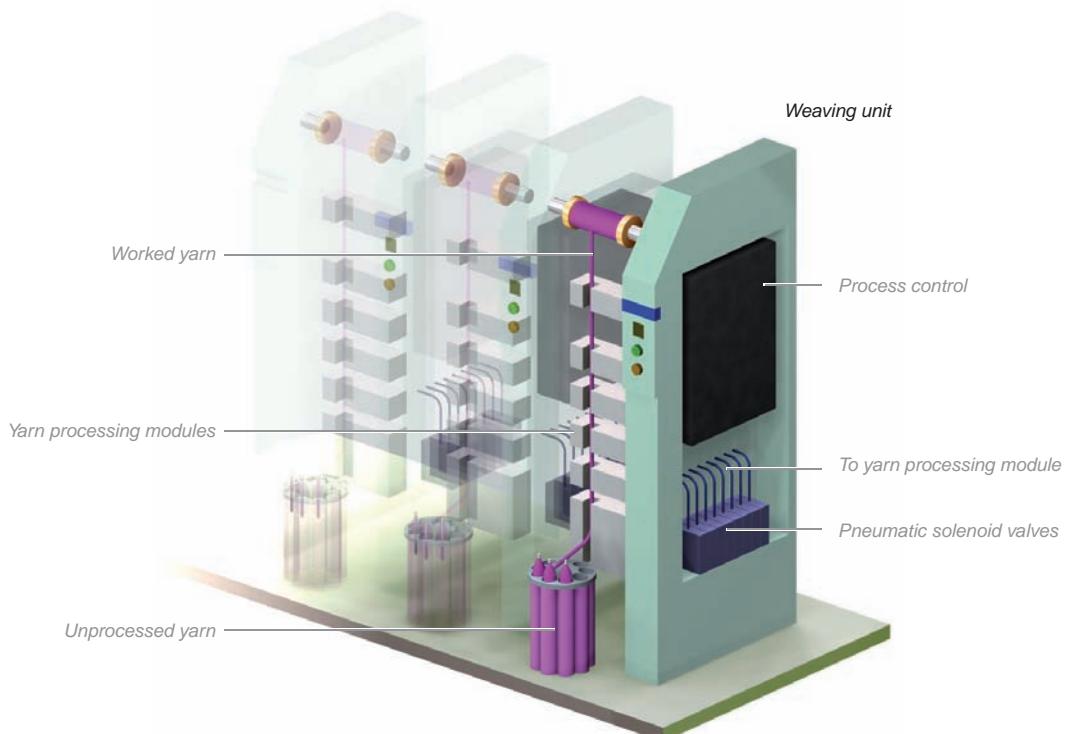
Pressure-relief mattresses for medical applications make use of an automatic pressure control system to ensure maximum comfort for each patient.

Pneumatic valves are used to distribute the patient's weight in the best possible way; by alternating pressures it is possible to reduce the apparent weight on the mattress for the relief of pressure sores.

# Directional control

Version	Connection	Environment	Industrial	ATEX explosive atmosphere 	ATEX part number	Certification type	Approval
NC	M5		✓				
NC	M5		✓				
NC	M5		✓				
NC	M5		✓				
NC	Barbs for int. tube Ø 2.7 mm		✓				
NC	M5		✓				
NC	Barbs for int. tube Ø 2.7 mm		✓				
NC	M5		✓				

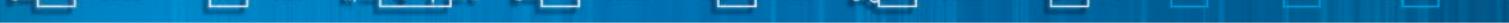
## ► Textile machine application



### ■ Description

Compressed air is used in the textile industry to control the principal functions in yarn processing (drawing, twisting, threading, attachment and lifting, etc.), minimising the contact points to improve the reliability of the process.

The winding units are arranged as independent modules in which pneumatic control is provided by a set (station) of interconnected pneumatic solenoid valves.



## ► Valve modules

Product	Part number	Type	Flow rate	Function	Connection	Voltage
<b>Valve modules</b>						
3/2	81513100 81513600 81519732 81519774 81519776 81519777 81519832	Poppet valve module 17.5 mm Poppet valve module 17.5 mm Poppet valve module 17.5 mm 170 NI/min 170 NI/min 170 NI/min 170 NI/min 171 NI/min	200/300 NI/min 200/300 NI/min 170 NI/min 3/2 NC 3/2 NO 3/2 NC 3/2 NC 3/2 NC	3/2 NC 3/2 NO 3/2 NC 3/2 NC 3/2 NC 3/2 NC 3/2 NO	On sub-base (below) On sub-base (below) On sub-base for logic elements (pages 14 - 15)	24 V $\equiv$ 24 V $\sim$ - 50 - 60 Hz 110 V $\sim$ - 50 - 60 Hz 230 V $\sim$ - 50 - 60 Hz 24 V $\equiv$
4/2 - 5/2 - 5/3	81513200 81516100 81516200 89541007 89541037 89541047 89541067	Poppet valve module 17.5 mm Valve module 35 mm Valve module 35 mm Valve module (ISO size 1) Valve module (ISO size 1) Valve module (ISO size 1) Valve module (ISO size 1)	200/300 NI/min 300/400 NI/min 300/400 NI/min 1400 NI/min 1400 NI/min 1400 NI/min 1400 NI/min	4/2 monostable 4/2 pressure/spring 4/2 pressure/pressure 5/2 pressure/spring 5/2 pressure/pressure 5/3 pressure/pressure closed centre 5/3 pressure/pressure centre open for exhaust	On sub-base (below)	

## Fixing

<b>Sub-bases/Accessories</b>						
	81513001 81513011 81513012 81513060 81513065 81516085	Supply module End base End base Sub-base 17.5 mm Sub-base 17.5 mm Blanking plate			Push-in for ext. tube Ø 6 mm Push-in for ext. tube Ø 6 mm Gas 1/8 Push-in for ext. tube Ø 4 mm Push-in for ext. tube Ø 6 mm Plug	DIN rail mounting (Omega)
	81517101 81517201 81543006 81543206	Sub-base 35 mm <sup>(1)</sup> Sub-base 35 mm <sup>(1)</sup> Sub-base (ISO size 1) Sub-base (ISO size 1)			Push-in for ext. tube Ø 4 mm Push-in for ext. tube Ø 6 mm Push-in for ext. tube Ø 6 mm Push-in for ext. tube Ø 8 mm	DIN rail mounting (Omega) DIN rail mounting (Omega) Clips for rod Ø 8 Clips for rod Ø 8

<sup>(1)</sup> Sub-base can take 2 valve modules of length 17.5 mm.

# Directional control

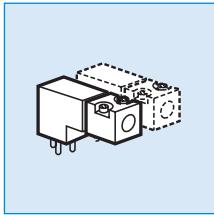
Supply pressure	Operating temperature	Approval	Environment			
			Industrial	ATEX explosive atmosphere 	ATEX part no.	Certification type
3 - 8 bar	-10°C → +50°C		✓	81513196	ExII2GDclIIB55°CT6	INERIS 17567/04
3 - 8 bar	-10°C → +50°C		✓	81513612	ExII2GDclIIB55°CT6	INERIS 17567/04
2 - 8 bar	-5°C → +50°C	MH15085	✓			
2 - 8 bar	-5°C → +50°C	MH15085	✓			
2 - 8 bar	-5°C → +50°C	MH15085	✓			
2 - 8 bar	-5°C → +50°C	MH15085	✓			
2 - 8 bar	-5°C → +50°C	MH15086	✓			
3 - 8 bar	-10°C → +50°C		✓	81513234	ExII2GDclIIB55°CT6	INERIS 17567/04
3.5 - 8 bar	-10°C → +50°C		✓	81516107	ExII2GclIIB55°CT6	INERIS 17564/04
2 - 8 bar	-10°C → +50°C		✓	81516208	ExII2GclIIB55°CT6	INERIS 17564/04
3 - 10 bar	-10°C → +70°C		✓			
3 - 10 bar	-10°C → +70°C		✓			
3 - 10 bar	-10°C → +70°C		✓			
3 - 10 bar	-10°C → +70°C					
2 - 8 bar	-10°C → +50°C		✓	81513039	ExII2GDclIBT6	INERIS 17564/04
2 - 8 bar	-10°C → +50°C		✓	81513040	ExII2GDclIBT6	INERIS 17564/04
2 - 8 bar	-10°C → +50°C		✓			
2 - 8 bar	-10°C → +50°C		✓	81513075	ExII1GExialICT6	LCIE 02ATEX6121X
2 - 8 bar	-10°C → +50°C		✓	81513076	ExII1GExialICT6	LCIE 02ATEX6121X
2 - 8 bar	-10°C → +50°C		✓	81516085	Accessory (2)	INERIS 17564/04
2 - 8 bar	-10°C → +50°C		✓	81517106	Accessory (2)	LCIE 02ATEX6121X
2 - 8 bar	-10°C → +50°C		✓	81517206	Accessory (2)	LCIE 02ATEX6121X
3 - 10 bar	-10°C → +60°C		✓			
3 - 10 bar	-10°C → +60°C		✓			

(2) Accessory is ATEX approved if used with an ATEX product.



## ► Assembled modules

**Solenoid valves**  
catalogue pages 6 and 7



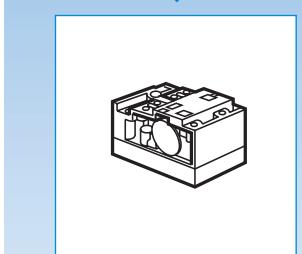
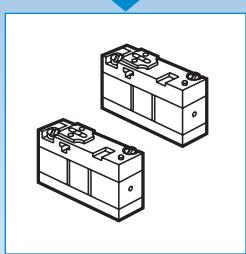
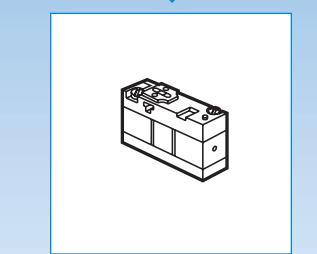
**Valve modules**  
catalogue pages 20 to 25

+ Option

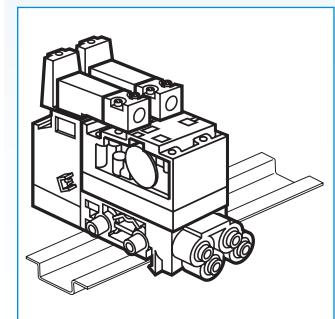
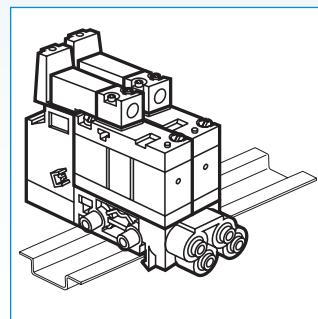
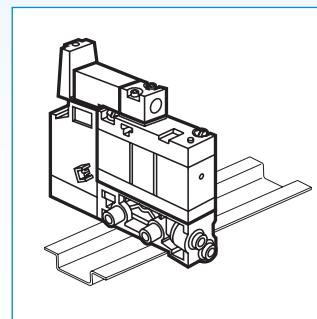
**LED**  
catalogue pages 20 and 21



**Sub-bases**  
catalogue pages 20 to 25



**Final assembly**

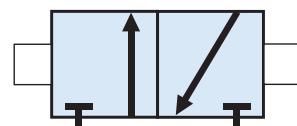


**NB:** End bases are supplied  
on request only.

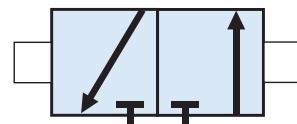
# Directional control

## ► Valve module functions

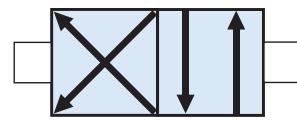
The various functions and their symbols as specified in ISO 1219



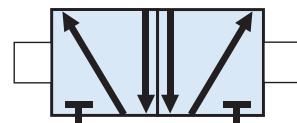
3/2 NC valve module



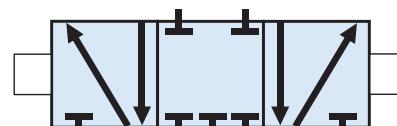
3/2 NO valve module



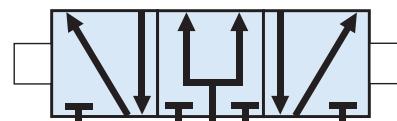
4/2 valve module



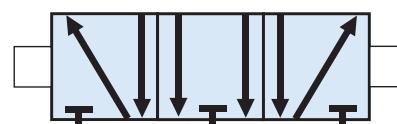
5/2 valve module



5/3 valve module, closed centre



5/3 valve module, centre open to pressure



5/3 valve module, centre open for exhaust



## ► Simulation kit

► These kits have been designed to simplify wiring and assembly operations for the modules they contain. They can be used for simulating the principal simple automation systems and for studying the technology of pneumatic elements

Product	Part number	Type	Weight	Characteristics
<b>Basic kit</b>				
<b>Standard</b>				
	81598940	Basic PUMA	30 kg	<input type="checkbox"/> Latching sequencer module set <input type="checkbox"/> 1 set of logic elements <input type="checkbox"/> 1 set of peripheral elements <input type="checkbox"/> 1 set of 8 buttons <input type="checkbox"/> 1 set of 8 indicators <input type="checkbox"/> 1 bare console <input type="checkbox"/> 1 power front panel (3 cylinders + valve modules + position detectors)
<b>Extension module</b>				
<b>Standard</b>				
	81598941	Supplementary PUMA kit	4 kg	<input type="checkbox"/> 2 sets of electro-pneumatic interfaces <input type="checkbox"/> 1 set of pneumatic-electrical interfaces

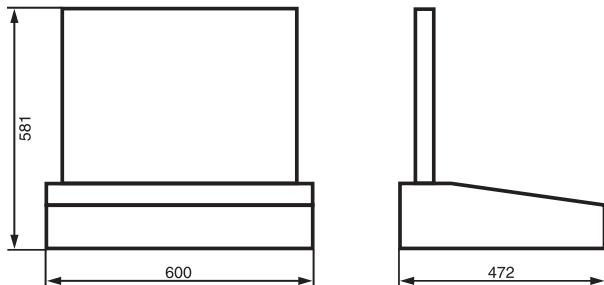
The modular relays are configured so that users can explore logic functions and produce simple or complex automation systems by direct installation.

### Possible uses for simulation kits

- Study and demonstration of basic logic functions
- Study and implementation with sequencer modules
- Study of peripheral or additional functions (timers, pulse generators, amplifiers, detectors, etc.)
- Study and demonstration of combinational or sequential logic problems
- Creation of control systems with 3 or 4 cylinders (2 or 4 sensors)

**NB:** For specific applications, please consult us.

### Dimensions of standard simulation kit



# Simulation and training materials

## ▶ Pressures and flow-rates

► The rate of flow  $Q$  through a pipe or valve is given by the following formula:

$$Q = K_v \sqrt{(\Delta p / \gamma)}$$

where:

$Q$  = flow rate ( $L/min$ )

$\Delta p$  = pressure drop (bar)

$\gamma$  = density of liquid ( $kg/dm^3$ )

$K_v$  = flow factor for the valve

For water:  $\gamma = 1\ kg/dm^3$

## ► Pressures

1 bar	= 1.02 kg/cm <sup>2</sup> = 0.98 atm = 10 <sup>5</sup> Pa = 100 kPa
	= 14.51 psi

1 psi	= 0.0689 bar = 0.0703 kg/cm <sup>2</sup>
-------	--

## ► Flow rates

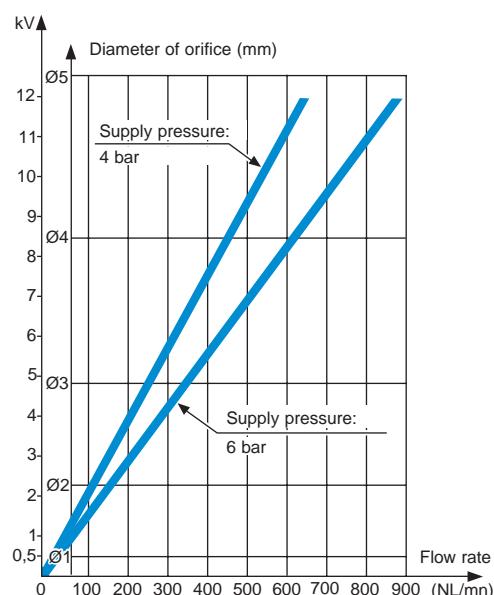
$K_v$ in L/min/ $\Delta p$	= 1 bar
----------------------------	---------

$C_v$ in gpm/ $\Delta p$	= 1 psi
--------------------------	---------

$$1 K_v = 14.28 C_v$$

$$1 C_v = 0.07 K_v$$

## ► Flow rate curves



## ► Table of correlations between the various flow coefficients

	S	kv	Kv	Cv	f
S	1	0.794	0.048	0.055	0.046
kv	1.259	1	0.06	0.07	0.058
Kv	20.98	16.67	1	1.166	1.035
Cv	18	14.3	0.858	1	0.829
f	21.7	17.24	0.967	1.206	1

**Factor kv:**  $kv = 1$  when 1 litre of water per minute flows through a valve and causes a loss of pressure of 1 bar

**Factor Kv:** same definition as for factor  $kv$ , but the flow rate is measured in  $m^3$  per second

**Factor Cv:** same definition as for factor  $kv$ , but the flow rate is measured in US gallons at 60°F and the loss of pressure is 1 psi

**Factor f:** same definition as factor  $Cv$ , but the flow rate is measured in Imperial gallons

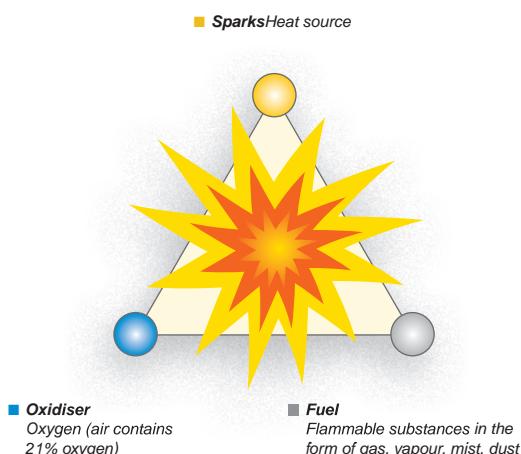
**Equivalent cross-section S** corresponds to a theoretical port (whose cross-section is expressed in  $mm^2$ ), located in a pipe and giving rise to the same restriction as the valve in question.

## ► General

### ► Principles of directive 94/9/EC

The directive aims to harmonise the legislation of European Union member states in order to ensure free circulation of equipment intended for use in explosive atmospheres (gas and dust). Since 1 July 2003, this directive has applied to electrical, mechanical, hydraulic and pneumatic products.

It concerns the assessment of protective devices and systems (manufacturers) as well as the design (design office), installation (installers, panel-builders) and maintenance (maintenance depts) of installations.



### ► Definition of an explosive atmosphere

An explosive atmosphere is defined as a mixture of flammable substances (in the form of gas, vapour, mist or dust) with air under atmospheric conditions in which, after ignition, combustion spreads throughout the entire unburned mixture.

### ► Application since 30 June 2003

- Manufacturers must offer products which comply with directive 94/9/EC and must have a Quality Control System that has been approved by a notified body.
- Users are responsible for using equipment correctly according to the zones they have defined within their installations based on the potential risks. Existing installations must be brought into conformity with the ATEX directive before 30 June 2006. All new products commissioned must comply with directive 94/9/EC. In the event of breakdown, installed equipment that cannot be repaired must be replaced with equipment complying with directive 94/9/EC.

### ► Classification

- Potentially explosive environments are classified by zone in compliance with Directive 1999/92/EC. This directive is aimed at users. It details the minimum requirements for increasing protection of the health and safety of workers exposed to explosive atmospheres.
- ATEX directive 94/9/EC defines categories of equipment and protection systems which can be used in the corresponding zones.
- Categories M1 and M2 relate to mines (group I)
- Categories 1, 2 and 3 relate to other locations (group -II) often referred to as "Surface industries"

### ► Documents and recommendations/products

- ATEX-certified products must be supplied with an EC declaration of conformity and a user manual.
- At the time of sale, the sales representatives must check the zone in which the product is to be used. On the order, the customer must inform the manufacturer of the conditions of use.
- Manufacturers and distributors must ensure that their sales of ATEX products are traceable (so that customers who have been sold an ATEX product can be located in relation to the product's date of manufacture).
- In the case of an assembly, the product with the lowest certification level determines the level of the whole assembly.

### ► Some relevant areas

Water treatment, chemical factories, silos, gas storage, ports, refineries, paper industry, paint factories, vehicles (if used in ATEX conditions), etc.



# ATEX directive 94/9/EC

## ► Equipment definition

### Equipment for surface industry - Group II

Zone	0	20	1	21	2	22
Type of atmosphere G = Gas D = Dust	G	D	G	D	G	D
Presence Explosive atmosphere	Continuous presence (or for long periods, i.e. more than 1000 hours per year)		Intermittent presence (or occasional, i.e. 10 to 1000 hours per year)		Fleeting presence (or rare, i.e. 1 to 10 hours per year)	
Category of equipment that can be used according to 94/9/EC dated 23/03/94	1		2		3	

## ► Marking example

Certified products must incorporate marking specific to directive 94/9/EC, such as:

CROUZET  
Type: 81513530  
Serial no:  
Year of construction  
**CE 0081 Ex II 1 G**  
**Ex ia II C T6**  
**LCIE 02 ATEX 6121 X**  
Max. amb. T: +50°C

## ► Explanation of the marking example

**CE 0081 Ex II 1 G**

- The **CE marking** followed by:
  - the identification number of the body
  - the **symbol**  indicating that this product is suitable for use in an explosive atmosphere
  - the **equipment group** (II = surface industries)
    - the category: **1** = continuous presence; **2** = intermittent presence; **3** = fleeting presence
    - the type of explosive atmosphere (**G** = gas; **D** = dust).

*NB: In affixing this CE marking, the manufacturer declares that the product has been manufactured in complete conformity with the requirements of all the relevant directives.*

**Ex ia II C T6 X**

- Ex** : Symbol indicating that the equipment complies with one or more protection methods
- ia** : **Protection method:** intrinsic safety
- II** : **Group II** (locations other than mines subject to firedamp)
- C** : **Subdivision C**, including hydrogen, acetylene and carbon disulphide
- T6** : **Temperature class** corresponding to a maximum surface temperature of 85°C
- X** : Product subject to special conditions for safe usage, as specified on the notice

**Gas group**

**LCIE 02 ATEX 6121 X**

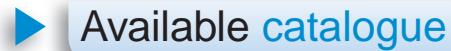
- The **CE Test Certificate** type reference (if appropriate).

**Max. amb. T: +50°C**

- The **ambient operating temperature range**.
  - In the event of use in an explosive atmosphere caused by dust, the following items are added to the marking:
    - The surface limit **temperature T° C** for use in an explosive atmosphere caused by dust.
    - The **IP rating** (only for dust).

## Overview

# Pneumatics



► Discover our complete offer of ATEX explosive environment products in our "**Pneumatic Products in Explosive Atmospheres**" catalogue

 **Crouzet**

Pneumatics



  
• Logic  
• Valves

  
**ATEX**  
IECEx Directive

**Pneumatics products for explosive atmospheres**



### Logic elements

PLA 01-00000000000000000000000000000000

Equipment intended for use in potentially explosive atmospheres conforming to Directive 94/9/EC

Function	Symbol	Description
None		No function page
On logic input		On logic input page
Off logic input		Off logic input page
On logic output		On logic output page
Off logic output		Off logic output page

**Symbol**

**Characteristics**

Characteristic	Value	Unit	Condition
Input Current (Per logic)	0.100	A	On logic input
Output current	0.100	A	On logic output
Output voltage	24	VDC	On logic output
Power consumption	0.100	W	On logic output
Dimensions	10.000	mm	
Weight	0.100	kg	

**Principle of operation**

The logic input "1" is present when a signal is applied to the input terminal. The logic output "1" is present when one signal is applied to the output terminal.

**Dimensions**

Dimensions	Value	Unit	Condition
W x H x D	40 x 40 x 20	mm	W x H x D
W x H x D	40 x 40 x 20	mm	W x H x D
W x H x D	40 x 40 x 20	mm	W x H x D

**Other information**

Order part no.  product, you must complete the form on page 10

**Notes on  product, you must complete the form on page 10**

**Crouzet**

In it you will find all the technical information, standards, directives, part numbers and selection guides:

- Manual control valves
  - Position detectors
  - Pressure detectors and amplifiers
  - Logic elements and automation controls
  - Electro-pneumatic valves
  - Vacuum-handling components

<b>Crouzet</b>	
<b>Product type</b>	
<b>Part number</b>	
<b>Operating zone (L2B,L2H,L2Z)</b>	
Type of potentially explosive atmospheres (D or other D)	
Gas group (potentially explosive atmospheres > G) (directive 1999/92/EC, Annex II, Directive 94/9/EC, Annex II)	
<b>Maximum ambient operating temperature (°C)</b>	
Maximum surface temperature (IEC 60079-0, IEC 60079-11, IEC 60079-12, IEC 60079-13, IEC 60079-15)	
IP rating (if required) of potentially explosive atmospheres (D or other D)	
<b>Net unit price</b>	
<b>Quantity</b>	
<b>Required delivery date</b>	
<b>Order total (excl. VAT)</b>	
<b>Notes:</b>	
<b>To order</b>	
<p>In accordance with directive 94/9/EC, your order can only be accepted if the <b>G</b> conditions of use are specified as indicated in the table below.</p> <p>To determine the type of equipment that is suitable for your purposes, please consult pages 2 and 3 which give an explanation of directive 94/9/EC.</p> <p>We cannot accept incomplete order forms.</p>	
<p><b>ATEX definition support for surface industries (group II)</b></p>	

# Activity and website

## ► Crouzet & Pneumatics website

► For more information visit our website

[www.crouzet.com](http://www.crouzet.com)

The screenshot shows the Crouzet website homepage. The top navigation bar includes links for English, Extranet, Eportal, Distributor Stock, Forum TechTalk, PRODUCTS, MARKETS, SUPPORT, DISTRIBUTORS, ABOUT US, CONTACT, and a search bar. A sidebar on the left lists product categories: Micro-Control, Micro-Motors, Sensors, Solid State Relays, Pneumatics (which is highlighted in purple), and Aerospace products. The main content area features a large image of a blue and black limit switch. To the right of the image, the text "LIMIT SWITCHES Mechanical limit switches" and a "DISCOVER OUR PRODUCTS" button are displayed. Below the main image, there's a "FIND US" section with a dropdown menu set to "United States of America" and an "OK" button. To the right of this is a world map. Further down, there's a "DOCUMENTATION" section with links to catalogues and manuals, and an "RSS FEED SUBSCRIPTION" section with an RSS icon. On the far right, there's a "NEWS" section with a thumbnail image of a pneumatic valve block and the text "New ! Pneumatic valve block".

► And also

■ Pneumatics products

This screenshot shows the "Pneumatics" product category page. At the top, it says "Home > Pneumatics". Below this, there's a detailed description of the pneumatics range, mentioning over 40 years of experience in simple automation systems using compressed air. It highlights components like Human/Machine interface components, position detectors, pressure switches, amplifiers, pneumatic logic components, electro-pneumatic valves, industrial vacuum components, etc. It also notes that air is a cheap renewable source of energy and suitable for various applications. To the right, there's a "NEWS" section with a thumbnail of a pneumatic valve block and the text "New ! Pneumatic valve block". Below the main description, there are seven product categories with corresponding icons: Man-Machine interface components, Position detectors, Pressure switches - Amplifiers, Pneumatic logic components, Control valve, Vacuum handling components, and Teaching materials.



## List of part numbers

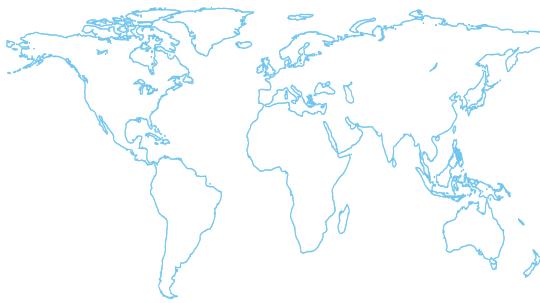
Industrial part no.	ATEX part no.	Type	Pages
<b>24000000</b>			
24678127		Pushbutton	7
24678128		Pushbutton	7
24678129		Pushbutton	7
24678171		Mushroom button	7
24678172		Mushroom button	7
24678173		Mushroom button	7
24678174		Symmetrical toggle	7
24678175		Lever toggle	7
24678176		Symmetrical toggle	7
24678177		Lever toggle	7
24678178		Symmetrical toggle	7
24678179		Lever toggle	7
24678180		Key toggle	7
24678181		Key toggle	7
24678182		Key toggle	7
24679702		Adaptor	7
<b>70000000</b>			
70507524		Flat lever	10
70507529		Roller lever	10
<b>79000000</b>			
79450609	79450609	Clips	14
79450618	79450618	Locking clips	14
79451698	79451698	Adaptor	12
79451903	79451903	Adaptor	12
79451904	79451904	Adaptor	12
79451905	79451905	Adaptor	12
79452103		Lever	10
79452104		Lever	10
79452123		Lever	10
79452124		Lever	10
79452133		Lever	10
79452445		Blanking plate	20
79452808	79458018	Capacity	14
79453569	79453569	CNOMO sub-base	20
79455614		Single plunger	6
79455615		Single plunger	6
79455616		Single plunger	6
79455617		Single plunger	6
79455618		Double plunger	6
79455619		Double plunger	6
79455628		3-position lever	6
79455629		3-position lever	6
79455630		3-position lever	6
79455631		3-position lever	6
79455632		Straight lever	9
79455633		Ball lever	9
79455634		Roller lever	9
79455635		Short roller lever	9
79455636		Single plunger	9
79455637		Roller plunger	9
<b>81000000</b>			
81280010		NO microvalve	6
81280510		NC microvalve	6
81281010		NO microvalve	6
81281510		NC microvalve	6
81282010		NO microvalve	6
81282510		NC microvalve	6
81283010		NO microvalve	6
81283510		NC microvalve	6
81290001	81290006	Low-force detector	10
81290501	81290506	Low-force detector	10
81371401		Special detector	10
81372201		Special detector	10
81372401		Special detector	10
81372901		Special detector	10
81501025	81501031	YES element	12
81501065	81501066	YES element	12
81502110	81502111	Vacuum switch	16
81502140	81502141	Pressure switch	16
81502150	81502151	Pressure switch	16

Industrial part no.	ATEX part no.	Type	Pages
81502160	81502162	Pressure switch	16
81502230	81502238	Amplifier	18
81502320	81502322	Amplifier	18
81502435	81502438	Relay for leak detector	18
81503025	81503028	YES element	12
81503540	81503543	Timer	12
81503710	81503728	Timer	12
81503716		Timer	12
81503720	81503729	Timer	12
81503725	81503731	Timer	12
81504025	81504035	NO element	12
81504025		Pressure decay sensor	10
81505110	81505111	Vacuum switch	16
81505140	81505141	Pressure switch	16
81505150	81505151	Pressure switch	16
81505160	81505164	Pressure switch	16
81505161		Pressure switch	16
81505230	81505231	Amplifier	18
81505236		Amplifier	18
81505320	81505321	Amplifier	18
81505435	81505437	Relay for leak detector	18
81506025	81506027	NO element	12
81506540	81506541	Timer	12
81506710	81506714	Timer	12
81506720	81506721	Timer	12
81506725	81506727	Timer	12
81506920		Frequency generator	12
81506940	81506945	Frequency generator	12
81506944		Frequency generator	12
81507540	81507543	Frequency generator	12
81507542		Frequency generator	12
81507720	81507724	Frequency generator	12
81508110		Vacuum switch	16
81508150		Pressure switch	16
81508160		Pressure switch	16
81509080		Pressure switch	16
81509085		Pressure switch	16
81510001		Amplifier relay	18
81512201		Special detector	10
81512401		Special detector	10
81513001	81513039	Supply module	24
81513011	81513040	End base	24
81513012		End base	24
81513052	81513052	LED	20
81513055		LED	20
81513058		LED	20
81513059		LED	20
81513060	81513075	Sub-base	24
81513064		Indicator seal	20
81513065	81513076	Sub-base	24
81513100	81513196	Valve module	24
81513200	81513234	Valve module	24
81513501		Pressure switch	16
81513502		Pressure switch	16
81513509		Pressure switch	16
81513510		Pressure switch	16
81513516		Pressure switch	16
81513518		Pressure switch	16
81513522		Vacuum switch	16
81513523		Vacuum switch	16
81513525		Vacuum switch	16
81513527		Vacuum switch	16
81513533		Pressure switch	16
81513535		Pressure switch	16
81513552		Pressure switch	16
81513561		Pressure switch	16
81513570		Pressure switch	16
81513574		Pressure switch	16
81513600	81513612	Valve module	24
81514101		Sub-base	20
81514161		Sub-base	20

# Index by part number

Industrial part no.	ATEX part no.	Type	Pages
81516081	81516093	Pneumatic pilot	20
81516082		Connector	20
81516085	81516085	Blanking plate	20
81516085	81516085	Blanking plate	24
81516100	81516107	Valve module	24
81516200	81516208	Valve module	24
81517101	81517106	Sub-base	24
81517201	81517206	Sub-base	24
81519031	81519034	Miniature solenoid valve	20
81519032	81519035	Miniature solenoid valve	20
81519052		Miniature solenoid valve	20
81519060		Miniature solenoid valve	20
81519080		Miniature solenoid valve	20
81519132		Miniature solenoid valve	20
81519331	81519334	Miniature solenoid valve	20
81519332	81519335	Miniature solenoid valve	20
81519333		Miniature solenoid valve	20
81519378		Miniature solenoid valve	20
81519379		Miniature solenoid valve	20
81519380		Miniature solenoid valve	20
81519381		Miniature solenoid valve	20
81519631	81519634	Miniature solenoid valve	20
81519632	81519635	Miniature solenoid valve	20
81519678		Miniature solenoid valve	20
81519679		Miniature solenoid valve	20
81519680		Miniature solenoid valve	20
81519681		Miniature solenoid valve	20
81519732		Valve module	24
81519774		Valve module	24
81519776		Valve module	24
81519777		Valve module	24
81519832		Valve module	24
81520601	81520602	Plug element	14
81521501	81521508	OR element	12
81522501	81522505	AND element	12
81523201	81523205	Memory	12
81523601	81523608	Memory	12
81525101	81525106	Flow restrictor	14
81526001	81526006	Flow restrictor	14
81527001		Mini-regulator	14
81529003	81529013	Flow restrictor	14
81529004	81529014	Flow restrictor	14
81529005	81529015	Flow restrictor	14
81529006	81529016	Flow restrictor	14
81529007	81529017	Flow restrictor	14
81529008	81529018	Flow restrictor	14
81529010	81529020	Flow restrictor	14
81529025	81529026	Flow restrictor	14
81529901	81529907	Non-return	14
81531001	81531008	Sub-base	14
81532001	81532009	Sub-base	14
81532102	81532109	Sub-base	14
81532104	81532111	Sub-base	14
81533001	81533001	Clip domino	14
81533501	81533501	Hole domino	14
81535301	81535303	Vacuum generator	18
81536801	81536804	Supply base	14
81537001		Silencer	20
81537201		Silencer	20
81540001	81540015	OR element	12
81540005	81540017	OR element	12
81541001	81541015	AND element	12
81541005	81541017	AND element	12
81542002	81542004	Sub-base	14
81543006		Sub-base	24
81543206		Sub-base	24
81545001	81545012	Vacuum generator	18
81545005	81545013	Vacuum generator	18
81546001		Miniature solenoid valve	22
81547001		Miniature solenoid valve	22
81547501		Miniature solenoid valve	22
81548010		Miniature solenoid valve	22
81549002		Miniature solenoid valve	22
81549010		Miniature solenoid valve	22

Industrial part no.	ATEX part no.	Type	Pages
81549502		Miniature solenoid valve	22
81549510		Miniature solenoid valve	22
81550001	81550013	Register module	12
81550201	81550213	Register module	12
81550401	81550403	Register module	12
81550601	81550603	Register module	12
81551001	81551004	Sub-base	14
81551101	81551104	Sub-base	14
81552001	81552005	Sub-base	14
81552101	81552105	Sub-base	14
81552601	81552605	Diversion base	14
81580101		Pneumatic relay	18
81580202		Pneumatic relay	18
81580503		Two-hand control module	18
81580504		Two-hand control module	18
81921501		Miniature detector	10
81921505		Miniature detector	10
81921601		Miniature detector	10
81921701		Miniature detector	10
81921702		Miniature detector	10
81921707		Miniature detector	10
81921712		Miniature detector	10
81921714		Miniature detector	10
81921716		Miniature detector	10
81921717		Miniature detector	10
81921718		Miniature detector	10
81921719		Miniature detector	10
81921806		Miniature detector	10
81921814		Miniature detector	10
81921901		Miniature detector	10
81921902		Miniature detector	10
81921911		Miniature detector	10
81921912		Miniature detector	10
81922010		Compact detector	10
81922205		Compact detector	10
81922210		Compact detector	10
81922211		Compact detector	10
81922401		Compact detector	10
81922521		Compact detector	10
81923001		Special detector	10
81999501		Control pedal	18
84000000			
84150201	84150214	Indicator	18
84150202	84150215	Indicator	18
84150203	84150216	Indicator	18
84150204	84150217	Indicator	18
89000000			
89538201		Counter	18
89541007		Valve module	24
89541037		Valve module	24
89541047		Valve module	24
89541067		Valve module	24
89543101		3/2 NO valve	7
89543201		3/2 NO valve	7
89543501		3/2 NC valve	7
89543701		3/2 NC valve	7
89543005		3/2 NO valve + adaptor	7
89543105		3/2 NF valve + adaptor	7
89543205		3/2 NF valve + 3/2 NO valve + adaptor	7
89543305		3/2 NF valve + 3/2 NF valve + adaptor	7
99000000			
99766001		Counter	18
99766002		Counter	18
	81519047	Miniature solenoid valve + connector	20
	81519048	Miniature solenoid valve + connector	20
	81519347	Miniature solenoid valve + connector	20
	81519348	Miniature solenoid valve + connector	20
	81519647	Miniature solenoid valve	20
	81519648	Miniature solenoid valve + connector	20



## AMERICA

**BRAZIL**  
**Custom Sensors & Technologies**  
**Crouzet Latinoamerica**  
 Alameda Rio Negro  
 1084 - cj.A31  
 CEP 06454-000 - Alphaville - SP BRASIL  
 Tel. : +55 (11) 4191 9797  
 Fax : +55 (11) 4191 9136  
 E-mail : info@cst-latinoamerica.com  
[www.crouzet.com.br](http://www.crouzet.com.br)  
[www.cst-latinoamerica.com](http://www.cst-latinoamerica.com)

**USA/CANADA/MEXICO**  
**Custom Sensors & Technologies - Crouzet**  
 7230 Hollister Avenue  
 Goleta, CA, 93117  
 USA  
 Tel. : +1 (800) 677 5311  
 Fax : +1 (800) 677 3865  
 E-mail : customerservice@us.crouzet.com  
[www.crouzet.com](http://www.crouzet.com)

**OTHER COUNTRIES**  
**Custom Sensors & Technologies**  
**Crouzet Latinoamerica**  
 Alameda Rio Negro  
 1084 - cj.A31  
 CEP 06454-000 - Alphaville - SP BRASIL  
 Tel. : +55 (11) 4191 9797  
 Fax : +55 (11) 4191 9136  
 E-mail : info@cst-latinoamerica.com  
[www.crouzet.com.br](http://www.crouzet.com.br)  
[www.cst-latinoamerica.com](http://www.cst-latinoamerica.com)

## EUROPE MIDDLE EAST AFRICA

**AUSTRIA**  
**Crouzet GmbH**  
 Zweigniederlassung Österreich  
 Spengergasse 1/3  
 1050 Wien  
**ÖSTERREICH**  
 Tel. : +43 (0) 1 36 85 471  
 Fax : +43 (0) 1 36 85 472  
 E-mail : info-direkt@crouzet.at  
[www.crouzet.at](http://www.crouzet.at)

**BELGIUM**  
**Crouzet NV/SA**  
 Dieweg 3 B  
 B - 1180 Uccle  
**BELGIUM**  
 Tel. : +32 (0) 2 462 07 30  
 Fax : +32 (0) 2 461 00 23  
 E-mail : com-be@crouzet.com  
[www.crouzet.be](http://www.crouzet.be)

**FRANCE**  
**Crouzet Automatismes SAS**  
 2 rue du Docteur Abel - BP 59  
 26902 Valence CEDEX 9  
**FRANCE**  
 Tel. : +33 (0) 4 75 44 88 44  
 Fax : +33 (0) 4 75 55 98 03  
 E-mail : com-fr@crouzet.com  
[www.crouzet.fr](http://www.crouzet.fr)

**Customer service**  
**N°Indigo 0 825 333 353**  
0.15 F.TTC/BN

**N°Azur FAX 0 810 610 102**  
Prix Appel Local

Creation-Design: SEDOC, Communication Crouzet  
 Editing-Publishing: SEDOC, Axess  
 Photos-Graphics: Daniel Lattard, Schneider Electric  
 Printing: Imprimerie des Deux Ponts

**CST**  
CUSTOM SENSORS & TECHNOLOGIES

Headquartered in Moorpark, California-USA, **Custom Sensors & Technologies (CST)** is made up of the leading brands of Crouzet, Kavlico and Crydom, as well as the former divisions of BEI Technologies, including Newall and Systron Donner. CST provides sensors, controls, and actuation products to the transportation, industrial, and aerospace & defense markets.

[www.cstsensors.com](http://www.cstsensors.com)

Distributed by:

## ASIA PACIFIC

**CHINA & HONG KONG**  
**Custom Sensors & Technologies Asia (Shanghai) Limited - Crouzet**

2 Floor, Innovation Building No. 1009, Yi Shan Road Shanghai 200233 CHINA  
 Tel. : +86 (21) 2401 7766  
 Fax : +86 (21) 6249 0701  
 E-mail : china@cstsensors.com  
[www.crouzet.cn](http://www.crouzet.cn)  
[www.cstsensors.com](http://www.cstsensors.com)

**INDIA**  
**Custom Sensors & Technologies - Crouzet**

Prestige Meridian II  
 No. 30, 13th Floor,  
 Unit No: 1301 & 1302  
 Mahatma Gandhi Road  
 Bangalore 560 001 INDIA  
 Tel. : +91 (0) 80 4113 2204/05  
 Fax : +91 (0) 80 4113 2206  
 E-mail : oz\_bangalore@crouzet.com  
[www.crouzet.co.in](http://www.crouzet.co.in)  
[www.cstsensors.com](http://www.cstsensors.com)

**TAIWAN**  
**Custom Sensors & Technologies - Crouzet**  
 3F, No. 39, Ji-Hu Road  
 Nei-Hu Dist. - Taipei 114 TAIWAN  
 Tel. : +86 (0) 8751 6388  
 Fax : +86 (0) 2657 8725  
 E-mail : taiwan@cstsensors.com  
[www.crouzet.tw](http://www.crouzet.tw)  
[www.cstsensors.com](http://www.cstsensors.com)

**KOREA & JAPAN**  
**Custom Sensors & Technologies - Crouzet**  
 5F, Jeil Bldg.  
 94-46 Youngdeungpo-dong  
 7-ga Youngdeungpo-gu  
 Seoul 150-037 SOUTH KOREA  
 Tel. : +82 (0) 2 2629 8312  
 Fax : +82 (0) 2 2629 8310  
 E-mail : korea@cstsensors.com  
[www.crouzet.tw](http://www.crouzet.tw)  
[www.cstsensors.com](http://www.cstsensors.com)

**SOUTH EAST ASIA & PACIFIC**  
**Custom Sensors & Technologies - Crouzet**  
 3F, No. 39, Ji-Hu Road  
 Nei-Hu Dist. - Taipei 114 TAIWAN  
 Tel. : +86 (0) 8751 6388  
 Fax : +86 (0) 2657 8725  
 E-mail : eap@cstsensors.com  
[www.crouzet.tw](http://www.crouzet.tw)  
[www.cstsensors.com](http://www.cstsensors.com)

## OTHER COUNTRIES

**Crouzet Automatismes SAS**

2 rue du Docteur Abel - BP 59

26902 Valence CEDEX 9

**FRANCE**

Tel. : +33 (0) 4 75 47 80 12

Fax : +33 (0) 4 75 47 80 12

E-mail : com-ex@crouzet.com

[www.crouzet.com](http://www.crouzet.com)

**Warning:**

The product information contained in this catalogue is given purely as information and does not constitute a representation, warranty or any form of contractual commitment. CROUZET Automatismes and its subsidiaries reserve the right to modify their products without notice. It is imperative that we should be consulted over any particular use or application of our products and it is the responsibility of the buyer to establish, particularly through all the appropriate tests, that the product is suitable for the use or application. Under no circumstances will our warranty apply, nor shall we be held responsible for any application (such as any modification, addition, deletion, use in conjunction with other electrical or electronic components, circuits or assemblies, or any other unsuitable material or substance) which has not been expressly agreed by us prior to the sale of our products.

**Crouzet Automatismes SAS**

2 rue du Docteur Abel - BP 59  
 26902 Valence CEDEX 9  
 FRANCE

[www.crouzet.com](http://www.crouzet.com)

CRZ BR 30/B EN  
 Réf. 6760100 EN  
 01/2010